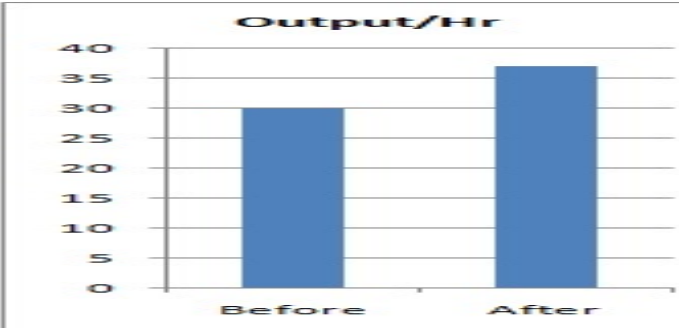


	Equipment :	F-40A & F-50B	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2963
	Department :	ME	Result :	N	P	Q	C	D	S	M	
	Cell :	Zone-II	Type :								
Unit Name : 107851 - AUTOCOMP CORPORATION PANSE PVT LTD, Pune			Operation : Transport								
Kaizen Theme: To reduce operator Fatigue			Idea :								
Problem / Present Status		Counter Measure		Benchmark :		27					
Avenger frame is very heavy & constand handling caused operator fatigue ; reduces productivity		Frame Handling by KARAKURI, Two Rails from F40 A Fixture To Fixture F50 B, With arrangement Loading Hook comes at Loading place by Gravity Automatical		Target :		37					
				Start :		05/09/2016		Finished :		20/09/2016	
				Note :							
				Team Members :							
				1. Mr.Taranjeet		2. Mr.P.M.Awasarikar					
				3. Mr.S.Y.Bhosale		4. Mr.M.S.Davare					
				5.		6.					
				Benefits							
				P		1) Increase productivity Nos 7.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 :		1) Reduce fatigue		What To Do : PM							
A1 :		2) Imcrease productivity									
W2 :		3)one helper reduced									
A2 :				How To Do : PM Check sheet							
W3 :				Frequency : Weekly							
A3 :				Cost Incurred For Making Kaizen :							
W4 :											
A4 :				Material Cost		Labour Cost		Total			
				0.00		0.00		0.00			
Root Cause				Scope & Plan For Horizontal Deployment :							
				Equipmnet		Target		Status			
Date : 22/11/2016											
Registered By : Mr. Muthe											
Manager's Sign : Mr. P. M. Awasarikar											
----- Bajaj Auto Ltd. (Fabrication) -----											