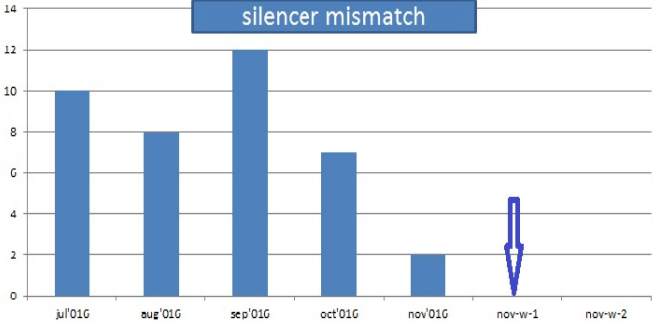


	Equipment :	fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2964	
	Department :	Quality	Result :	N	P	Q	C	D	S	M		
	Cell :	Silencer assy.line	Type :									
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Pipe Extra length cutting									
Kaizen Theme: To eliminate the contributing factor of silencer mismatch			Idea : provide stopper									
Problem / Present Status		Counter Measure			Benchmark :		0					
pipe length more or less		provide new Stopper block for avoid pipe shifting			Target :		0					
					Start :		05/11/2016		Finished :		09/11/2016	
					Note :							
					Team Members :							
					1. Mr. Mukesh kumar		2. Mr. Sanjeev kumar					
					3. Mr. kailash		4. Mr. Anurag					
5. Mr. Jitendra		6. Mr. Md. Dilshad										
Benefits												
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why silencer mismatch ? A1 : Pipe A Length variation W2 : Why Pipe A Length variation ? A2 : Pipe A play more of fixture during cutting process W3 : Why Pipe A play more of fixture during cutting process ? A3 : pipe stopper not available on fixture W4 : Why pipe stopper not available on fixture ? A4 : Fixture not as per part		zero defect			What To Do : Add point in jh check sheet							
Root Cause fixture design poor					How To Do : Visual							
Date : 29/11/2016					Frequency : daily check in two time							
Registered By : Mr. Sanjeev Kumar					Cost Incurred For Making Kaizen :							
Manager's Sign : MR Ajendra Giri					Material Cost		Labour Cost		Total			
----- Bajaj Auto Ltd. (Fabrication) -----					150.00		200.00		350.00			
					Scope & Plan For Horizontal Deployment :							
					Equipmnet		Target		Status			