

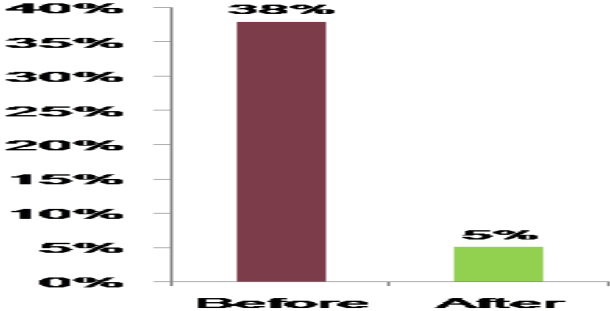
	Equipment :	.	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2965												
	Department :	Quality	Result :	N	P	Q	C	D	S	M													
	Cell :	Welding asly	Type :																				
Unit Name : 105139 - KESHARDEEP PRESSINGS, Aurangabad			Operation : Stud Welding																				
Kaizen Theme: To prevent spatter on thread -chain adjuster			Idea : Close gap between stud and clamp plate																				
Problem / Present Status		Counter Measure			Benchmark :		.																
Chain adjuster : Spatter on bolt thread		Gap between stud and clamp plate closed by providing bakelite plate with clamp			Target :		.																
					Start :		01/11/2016		Finished :		10/11/2016												
					Note :																		
					Team Members :																		
					1. Mr Upendra Rajhans		2. Mr Arjun Marodkar																
3.		4.																					
5.		6.																					
Benefits																							
Why Why Analysis :		Result :			Kaizen Sustenance :																		
W1 : Why Spatter on stud thread ? A1 : Stud thread portion remain open during welding W2 : Why Stud thread portion remain open during welding ? A2 : Gap between stud and clamp plate W3 : Why Gap between stud and clamp plate ? A3 : W4 : A4 :		Customer complaint reduced 			What To Do : Check bakelite plate in PM How To Do : Point added in fixture PM check sheet Frequency : Weekly Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>							Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Root Cause Gap between stud and clamp plate																							
Date : 10/11/2016																							
Registered By : Mr. Santosh Bramhat																							
Manager's Sign : Mr. Pratik Kankariya																							
----- Bajaj Auto Ltd. (Fabrication) -----																							