

	Equipment :	SA-05	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2966		
	Department :	Quality Assurance	Result :	N	P	Q	C	D	S	M			
	Cell :	Frame Fabrication	Type :										
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Grease nipple welding process										
Kaizen Theme: To eliminate inhouse Customer complaint Grease nipple fitment issue			Idea : To eliminate inhouse customer complaint grease nipple fitment issue										
Problem / Present Status		Counter Measure		Benchmark :		0							
Grease nipple fitment NG				Target :		0							
				Start :		08/09/2016		Finished :		10/09/2016			
				Note :									
				Team Members :									
				1. Mr. Mayank		2. Mr. Sanjeev Kumar		3. Mr. Prince		4. Mr. Munish		5. Mr. Gaurav	
		Benefits											
Why Why Analysis :		Result :		Kaizen Sustenance :									
W1 :				What To Do :									
A1 :													
W2 :				How To Do :									
A2 :													
W3 :				Frequency :									
A3 :				Cost Incurred For Making Kaizen :									
W4 :				Material Cost		Labour Cost		Total					
A4 :				15.00		250.00		265.00					
Root Cause				Scope & Plan For Horizontal Deployment :									
				Equipmnet		Target		Status					
Date : 01/12/2016													
Registered By : Mr. Sanjeev Kumar													
Manager's Sign : MR Ajendra Giri													
----- Bajaj Auto Ltd. (Fabrication) -----													