

	Equipment :	F 110	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2970
	Department :	Electrical Maint	Result :	N	P	Q	C	D	S	M	
	Cell :	frame shop	Type :								
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : Robotic welding								
Kaizen Theme: To eliminate part position shift			Idea : to provide provision block								
Problem / Present Status		Counter Measure		Benchmark :		25 nos					
plug valve bkt positon shift 25 no to 30 nos / shift at stage f110		cavity block provided with tooling hole pin for proper location		Target :		Zero					
				Start :		25/11/2016		Finished :		27/11/2016	
				Note :							
				Team Members :							
				1. A.A,Bhujbal				2. Kawale			
				3.				4.			
				5.				6.			
				Benefits							
				P		Production incresed by 25 nos Nos 0.00					
Q		quality rework reduce Rs 0.00									
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why to eliminate plug bkt position shift ? A1 : no cavity block W2 : Why no cavity block ? A2 : no provision for cavity block W3 : Why no provision for cavity block ? A3 : W4 : A4 :		eliminate IHR 25 NOS TO ZERO 		What To Do : check block condition							
				How To Do : PM CHECK SHEET							
				Frequency :							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				0.00		0.00		0.00			
				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	
Root Cause no provision for cavity block											
Date : 10/12/2016											
Registered By : Mr. D M Sonawane											
Manager's Sign : Mr. Arun Gawali											
----- Bajaj Auto Ltd. (Fabrication) -----											