

	Equipment :	STAY A ,PIPE B SPM	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2971												
	Department :	TOOL MAINT	Result :	N	P	Q	C	D	S	M													
	Cell :	PD Silencer	Type :																				
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : STAY A ,PIPE B SPM																				
Kaizen Theme: TO REDUCE IHR DEFECT			Idea : part design change																				
Problem / Present Status		Counter Measure		Benchmark :		85 NOS																	
PREVIOUSLY AT STAY A ROUND WELD LEAKAGE THROUGH STAY A ROUND WELD APPROXIMATELY 85 NOS LEAKAGE FOUND DAILY & ALSO MAJOR BURN		we change design of stay a collar to opposite side after implementation stay a collar change to upper side .		Target :		Zero																	
✖		✖		Start :		09/11/2016		Finished :		18/11/2016													
				Note :																			
				Team Members :																			
				1. YOGESH MAINKAR		2.																	
				3.		4.																	
5.		6.																					
Benefits																							
P		production improve by 82 nos Nos 0.00																					
C		rework cost reduce Rs 0.00																					
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why LEAKAGE OF STAY A ROUND WELD ? A1 : STAY A COLLAR SIDE OPPOSITE TO WELD W2 : Why STAY A COLLAR SIDE OPPOSITE TO WELD ? A2 : PART DESIGN CONSTRAINT W3 : Why PART DESIGN CONSTRAINT ? A3 : W4 : A4 :		IHR reduce from 85 nos to zreo ✖		What To Do : irrversable How To Do : irrversable Frequency : Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>								Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Root Cause PART DESIGN CONSTRAINT																							
Date : 10/12/2016																							
Registered By : Mr. D M Sonawane																							
Manager's Sign : Mr. Arun Gawali																							
----- Bajaj Auto Ltd. (Fabrication) -----																							