

	Equipment :	Damper plate painting	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2972	
	Department :	production	Result :	N	P	Q	C	D	S	M		
	Cell :	plating & painting	Type :									
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : damper plate painting									
Kaizen Theme: To eliminate customer complaint			Idea : provide provision for damper plate loading									
Problem / Present Status		Counter Measure			Benchmark :		39 nos					
		modified jig for damper plate for painting			Target :		Zero					
					Start :		23/11/2016		Finished :		02/12/2016	
					Note :							
					Team Members :							
					1. H.A.Chaudhari				2. B.M.Kinge			
					3.				4.			
					5.				6.			
					Benefits							
					P		production improve 39 nos Nos 0.00					
C		eliminate rework cost Rs 0.00										
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why To avoid quality defect of damper plate ? A1 : Overlapping of damper Plate W2 : Why Overlapping of damper Plate ? A2 : over lapping damper plate W3 : Why over lapping damper plate ? A3 : damper plate binding together and hanging on conv. W4 : Why damper plate binding together and hanging on conv. ? A4 : no provision for damper plate loading		to eliminate cc of paint uncover from 39 no from zreo			What To Do : irreversible							
					How To Do : irreversible							
					Frequency :							
					Cost Incurred For Making Kaizen :							
					Material Cost		Labour Cost		Total			
					0.00		0.00		0.00			
					Scope & Plan For Horizontal Deployment :							
					Equipmnet				Target		Status	
Root Cause												
no provision for damper plate loading												
Date : 10/12/2016												
Registered By : Mr. D M Sonawane												
Manager's Sign : Mr. Arun Gawali												
----- Bajaj Auto Ltd. (Fabrication) -----												