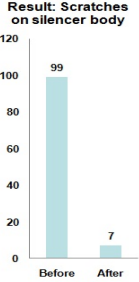


	Equipment :	SUB ASSY	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2973											
	Department :	sil tool maint	Result :	N	P	Q	C	D	S	M												
	Cell :	PD silencer	Type :																			
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : SUB ASSY																			
Kaizen Theme: To eliminate CC of scratches on silencer			Idea : sub assembly stages at one location																			
Problem / Present Status		Counter Measure			Benchmark :		99 NOS															
Scratches on silencer body due multiple material handling		C type conveyor for subassembly stages provided to avoid loading and unloading at different stages			Target :		Zero															
					Start :		13/11/2016		Finished : 22/11/2016													
					Note :																	
					Team Members :																	
					1. v.b.dhole		2. d.m.sonawane															
					3. S.S.Shinde		4.															
					5.		6.															
					Benefits																	
					Q		IHR REDUCE 95 NOS Nos 0.00															
Why Why Analysis :		Result :			Kaizen Sustenance :																	
W1 : Why Scratches on silencer body B ? A1 : Silencer rub on trolley while loading and unloading at riveting, body c pressing. W2 : Why Silencer rub on trolley while loading and unloading at riveting, body c pressing. ? A2 : Multiple handling W3 : Why Multiple handling ? A3 : Sub assembly stages at different locations. W4 : Why Sub assembly stages at different locations. ? A4 :		Scratches on silencer body 			What To Do : add point at PM Check sheet How To Do : update PM Check sheet Frequency : Daily Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>						Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																				
0.00	0.00	0.00																				
Equipmnet	Target	Status																				
Root Cause Sub assembly stages at different locations.																						
Date : 10/12/2016																						
Registered By : Mr. D M Sonawane																						
Manager's Sign : Mr. Arun Gawali																						
----- Bajaj Auto Ltd. (Fabrication) -----																						