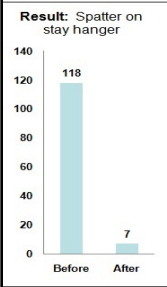


	Equipment :	stay hanger welding	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2974												
	Department :	Tool Maint.	Result :	N	P	Q	C	D	S	M													
	Cell :	PD Silencer	Type :																				
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : stay hanger welding																				
Kaizen Theme: To eliminate defect of spatter on stay hanger			Idea : Position of stay hanger fixture tilt																				
Problem / Present Status		Counter Measure		Benchmark :		118																	
: Present position of stay hanger welding fixture is horizontal so spatter fall on stay hanger and near to stay hanger area.		:-Position of stay hanger fixture tilt to flow down the spatters. And parameter fine tune current 150 A & Voltage 17 V		Target :		Zero																	
				Start :		15/10/2016		Finished :		10/12/2016													
				Note :																			
				Team Members :																			
				1. v.b.dhole		2. d.m.sonawane																	
				3. Y.B.Mainkar		4.																	
				5.		6.																	
				Benefits																			
				Q) Eliminate defect phenomena of spatter on stay hanger Nos 0.00																			
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why spatter on stay hanger ? A1 : spatter fall on stay hanger during welding. W2 : Why spatter fall on stay hanger during welding. ? A2 : fixture orientation horizontal W3 : Why fixture orientation horizontal ? A3 : fixture position horizontal W4 : Why fixture position horizontal ? A4 :		Spatter on stay hanger 		What To Do : Point added in daily JH & PM check sheet. How To Do : Point added in daily JH & PM check sheet. Frequency : daily Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>								Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Root Cause fixture position horizontal																							
Date : 10/12/2016																							
Registered By : Mr. D M Sonawane																							
Manager's Sign : Mr. Arun Gawali																							
----- Bajaj Auto Ltd. (Fabrication) -----																							