
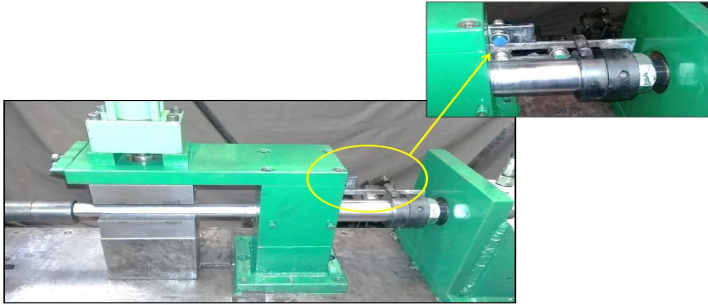
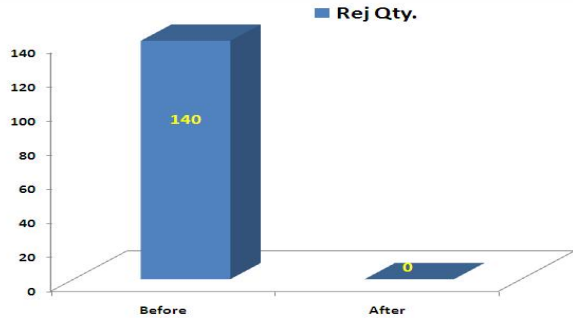
	Equipment :	HYDRAULIC MACHINE	Loss Type :	Defect Loss							<b>KAIZEN IDEA SHEET</b>  Kaizen ID : 2976
	Department :	QUALITY	Result :	N	P	Q	C	D	S	M	
	Cell :	INWARD QUALITY	Type :								
Unit Name : 113172 - BADVE AUTOCOMPS PVT LTD, Aurangabad			Operation : Flairing								
Kaizen Theme: To reduce the rejection of Connecting tube due to Flaring length variation ( B 104D)			Idea : Auto control on punch movement								
Problem / Present Status		Counter Measure		Benchmark :		140					
In house rejection due to length variation(from 7.3mm to 17 mm) in connecting tube flaring .		2 Proximity sensor provided to control start & end point of stroke and 1 Proximity sensor to operate second cycle		Target :		0					
				Start :		05/12/2016		Finished :		09/12/2016	
				Note :							
				Team Members :							
				1.				2.			
				3.				4.			
				5.				6.			
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Flaring length variation observed from 7.3 mm to 17mm ?		Rejection reduced from 140 nos. to 0		What To Do :							
A1 : Flaring length variation observed from 7.3 mm to 17mm				How To Do :							
W2 : Why Flaring length variation observed from 7.3 mm to 17mm ?				Frequency :							
A2 : Punch traveling length variation				Cost Incurred For Making Kaizen :							
W3 : Why Punch traveling length variation ?				Material Cost		Labour Cost		Total			
A3 : Operator was not able to judge the punch movement				0.00		0.00		0.00			
W4 : Why Operator was not able to judge the punch movement ?				Scope & Plan For Horizontal Deployment :							
A4 : Manual control on punch movement.				Equipmnet		Target		Status			
Root Cause											
Manual control on punch movement.											
Date : 01/12/2016											
Registered By : Mr. S.K.Chavan											
Manager's Sign :											
----- Bajaj Auto Ltd. (Fabrication) -----											