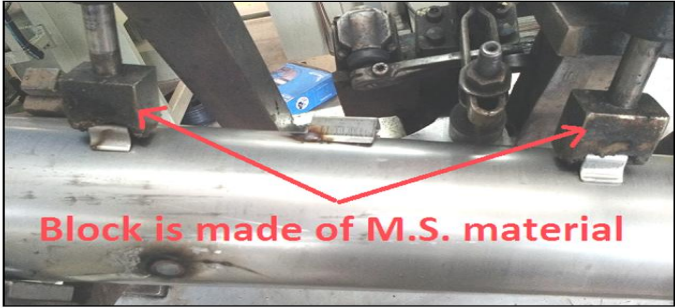
	Equipment :	MIG WELDING	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2978
	Department :	QUALITY	Result :	N	P	Q	C	D	S	M	
	Cell :	BODY MUFFLER ASSLY	Type :								
Unit Name : 113172 - BADVE AUTOCOMPS PVT LTD, Aurangabad			Operation : Welding								
Kaizen Theme: To reduce IHR due to CD not ok.			Idea : Locating block is to be coated by copper material								
Problem / Present Status		Counter Measure		Benchmark :		22					
Shield mounting bracket "CD" Not OK				Target :		0					
				Start :		10/09/2016		Finished :		30/09/2016	
				Note :							
				Team Members :							
				1. Mr B K Sonawane		2. Mr K B Varpe					
				3. Mr H T Kumawat		4. Mr J M Bhosle					
				5. Mr S K Chavan		6.					
				Benefits							
				P		Productivity increased Nos 0.00					
				C		Cost of poor quality reduced Rs 0.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Shield mounting bracket "CD" not OK ?		Rework Qty Reduced from 22 nos to 0		What To Do : Point added in JH check sheet							
A1 : Bracket shifted observed.											
W2 : Why Bracket shifted observed. ?				How To Do : Monitor in JH check sheet							
A2 : Bracket shifted during locating at tacking station.											
W3 : Why Bracket shifted during locating at tacking station. ?				Frequency : Daily							
A3 : spatter observed at locating block				Cost Incurred For Making Kaizen :							
W4 : Why spatter observed at locating block ?				Material Cost		Labour Cost		Total			
A4 : spatter stick to locating block during tacking				900.00		850.00		1750.00			
Root Cause				Scope & Plan For Horizontal Deployment :							
locating block is made up of M.S. material				Equipmnet		Target		Status			
Date : 12/09/2016											
Registered By : Mr. S.K.Chavan											
Manager's Sign :											
----- Bajaj Auto Ltd. (Fabrication) -----											

