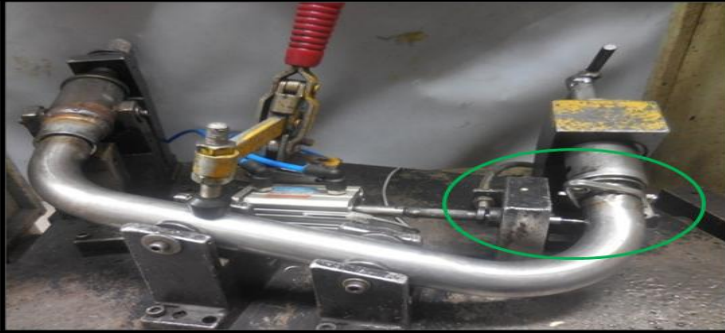
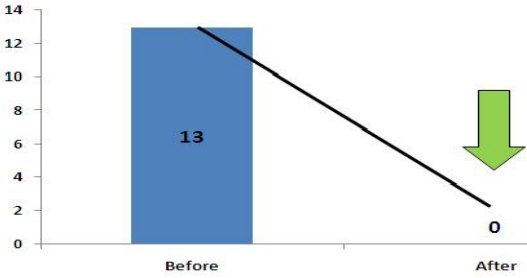


	Equipment :	MIG WELDING	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2979
	Department :	QUALITY	Result :	N	P	Q	C	D	S	M	
	Cell :	Exhaust Pipe A Assembly	Type :								
Unit Name : 113172 - BADVE AUTOCOMPS PVT LTD, Aurangabad			Operation : Pipe A and Cat assly tacking								
Kaizen Theme: To prevent CC			Idea : Interlink with next operation								
Problem / Present Status		Counter Measure		Benchmark :		13					
Vent Hole missing		To Interlink next operation (Exhaust pipe A & Cat assly. tacking) with vent hole by providing locating pin & proximity sensor		Target :		0					
				Start :		10/04/2015		Finished :		15/04/2014	
				Note :							
				Team Members :							
				1. Mr R M Kale				2. B K Sonawane			
				3. MR M R Kale				4. S K Chavan			
				5.				6.			
				Benefits							
				M		Operator fatigue reduced Minutes 0.00					
				C		Cost of poor quality reduced Rs 5800.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Vent hole missing ?		Monthly IHR reduce to Zero		What To Do : Monitoring daily working of sensor ,pin dia & interlink operation							
A1 : Vent hole missing				How To Do : Record in daily pokayoke & PM check sheet.							
W2 : Why Vent hole missing ?				Frequency : Daily							
A2 : Judgmental error				Cost Incurred For Making Kaizen :							
W3 : Why Judgmental error ?				Material Cost		Labour Cost		Total			
A3 : No interlink with next operation				18470.00		750.00		19220.00			
W4 : Why No interlink with next operation ?				Scope & Plan For Horizontal Deployment :							
A4 :				Equipmnet		Target		Status			
Root Cause											
No interlink with next operation											
Date : 22/04/2015											
Registered By : Mr. S.K.Chavan											
Manager's Sign :											
----- Bajaj Auto Ltd. (Fabrication) -----											