

	Equipment :	MCD-85	Loss Type :	Defect loss							KAIZEN IDEA SHEET
	Department :	Maintenance	Result :	N	P	Q	C	D	S	M	
	Cell :	Pulsar	Type :								
Unit Name : Kalyani Technoforge Ltd - Chakan Plant, Pune			Operation : Grinding								
Kaizen Theme: To reduce defect due to less lubrication of X & Z slide			Idea : To use gravity flow direction instead of Opposite to gravity flow								
Problem / Present Status		Counter Measure		Benchmark :		50 job/Month					
Lubrication was bottom to top opposite to gravity		By changing Lubrication from bottom to top 2)By changing Lubrication from common Hyd. Tank to separate lubrication tank.		Target :		6 job/month					
				Start :		22/11/2016		Finished :		22/11/2016	
				Note :							
				Team Members :		1. Sham Pawar 2. Bhoge 3. 4. 5. 6.					
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : A1 : W2 : A2 : W3 : A3 : W4 : A4 :		88% Part rejection decreased (50 jobs to 6 jobs) per month		What To Do : Provide Lubrication from top side							
				How To Do : Manually							
				Frequency : Add in PM checksheet							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				7500.00		0.00		7500.00			
Root Cause				Scope & Plan For Horizontal Deployment :							
				Equipmnet		Target		Status			
Date : 27/12/2016											
Registered By : Mr. Dastagir Sutar											
Manager's Sign : Mr. Dastagir Sutar											
----- Kalyani Technoforge Ltd -----											