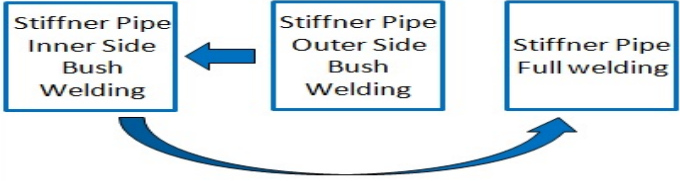
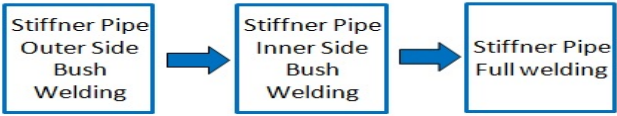
	Equipment :	Welding SPM	Loss Type :	Defect Loss							KAIZEN IDEA SHEET						
	Department :	Production	Result :	N	P	Q	C	D	S	M							
	Cell :	03	Type :									Kaizen ID : 2981					
Unit Name : 107851 - AUTOCOMP CORPORATION PANSE PVT LTD, Pune			Operation : SPM Bush Welding														
Kaizen Theme: To Reduce Material Handling Time			Idea : To Change Layout														
Problem / Present Status		Counter Measure		Benchmark :		5 Sec											
Due to Stiffner Pipe Layout sequece, Operator difficult to complete Assly production flow.		By Changing Layout sequence for material flow operator easy to complete production cycle		Target :		2 Sec											
				Start :		02/12/2016		Finished :		03/12/2016							
BEFORE		AFTER		Note :													
				Team Members :													
				1. Mr Borse		2. Mr kshrisagar											
				3. Mr Nangare		4.											
				5.		6.											
				Benefits													
Why Why Analysis :		Result :		Kaizen Sustenance :													
W1 : To change Layout		Production cycle time Improve From 5 sec to 2 sec.		What To Do : To follow Layout sequence													
A1 : Operator fatigue while Stifner pipe assly				How To Do : By Maintain layout sequence													
W2 : Why Operator fatigue while Stifner pipe assly ?				Frequency :													
A2 : Wrong operation flow sequence				Cost Incurred For Making Kaizen :													
W3 : Why Wrong operation flow sequence ?				<table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table>								Material Cost	Labour Cost	Total	0.00	0.00	0.00
Material Cost	Labour Cost	Total															
0.00	0.00	0.00															
A3 : Wrong design Layout				Scope & Plan For Horizontal Deployment :													
W4 : Why Wrong design Layout ?				<table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td></td><td></td><td></td></tr></table>								Equipmnet	Target	Status			
Equipmnet	Target	Status															
A4 :																	
Root Cause																	
Wrong design Layout																	
Date : 02/12/2016																	
Registered By : Mr. Muthe																	
Manager's Sign : Mr. P. M. Awasarikar																	
----- Bajaj Auto Ltd. (Fabrication) -----																	