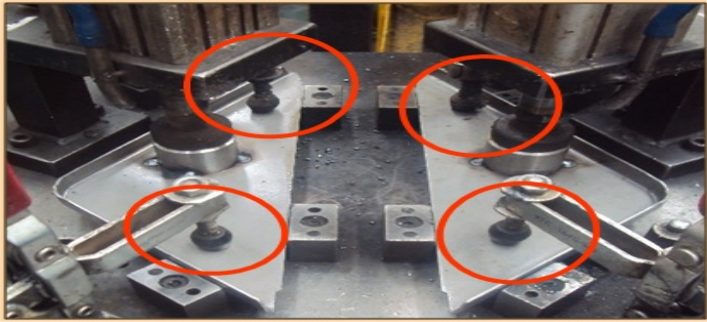


	Equipment :	Manual welding	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2983
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	Cell-01	Type :								
Unit Name : 107851 - AUTOCOMP CORPORATION PANSE PVT LTD, Pune			Operation : CO2 Tack welding								
Kaizen Theme: Swing Arm Boss height 3.5mm variation (3 to 5mm)			Idea : To Provided Auto clamp with torch ON interlock								
Problem / Present Status		Counter Measure		Benchmark :		7					
Swing Arm Boss height 3.5mm variation (3 to 5mm)		Providing pneumatic cylinder with Auto interlock with torch gun & Auto air provided for resting face cleaning		Target :		0					
				Start :		02/12/2016		Finished :		05/12/2016	
				Note :							
				Team Members :							
				1. Mr amit		2. Mr Kakar					
				3. Mr Borse		4.					
5.		6.									
Benefits											
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Swing Arm Boss height 3.5mm variation ? A1 : Why Swing Arm Boss height 3.5mm variation ? W2 : Why Why Swing Arm Boss height 3.5mm variation ? ? A2 : while bush welding operator neglect clamp operating W3 : Why while bush welding operator neglect clamp operating ? A3 : Manual Clamp W4 : Why Manual Clamp ? A4 :				What To Do :							
How To Do :											
Frequency :											
Cost Incurred For Making Kaizen :											
Material Cost				Labour Cost		Total					
0.00				0.00		0.00					
Scope & Plan For Horizontal Deployment :											
Equipmnet				Target		Status					
Root Cause Manual Clamp											
Date : 05/12/2016											
Registered By : Mr. Muthe											
Manager's Sign : Mr. P. M. Awasarikar											
----- Bajaj Auto Ltd. (Fabrication) -----											