

	Equipment :		Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2984
	Department :	QA	Result :	N	P	Q	C	D	S	M	
	Cell :	B104E frame line	Type :								
Unit Name : 108302 - NEEL AUTO PRIVATE LIMITED-Pantnagar,			Operation :								
Kaizen Theme: To eliminate in-house defect phenomenon of welding shabby at rear lower pipe & engie brkt joint			Idea :								
Problem / Present Status		Counter Measure			Benchmark :						
					Target :						
					Start :		04/11/2016		Finished :		04/11/2016
					Note :						
					Team Members :						
					1.				2.		
					3.				4.		
					5.				6.		
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : A1 : W2 : A2 : W3 : A3 : W4 : A4 :					What To Do :						
					How To Do :						
					Frequency :						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
									0		
Root Cause					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
Date : 17/01/2017											
Registered By : Mr. Akshat Bhatnagar											
Manager's Sign :											
----- Bajaj Auto Ltd. (Fabrication) -----											