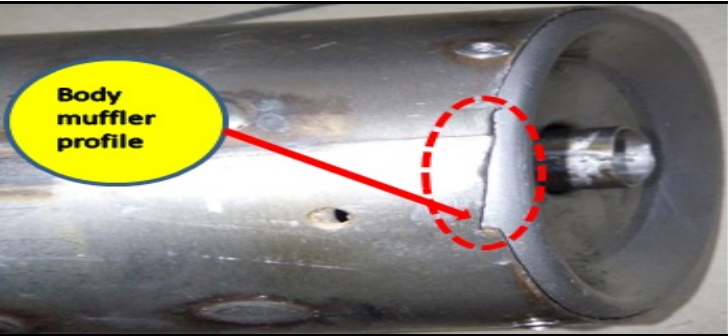
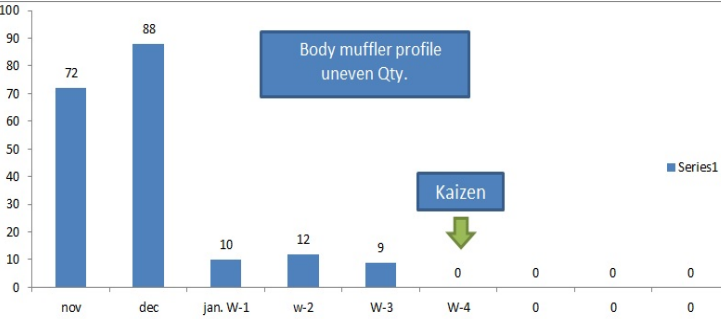


	Equipment :	FIXTURE	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2986												
	Department :	SILENCER QUALITY	Result :	N	P	Q	C	D	S	M													
	Cell :	BMA-30	Type :																				
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : CUTTING																				
Kaizen Theme: To eliminate the in house defect body muffler profile uneven.			Idea : correct the cutting punch																				
Problem / Present Status		Counter Measure		Benchmark :		0																	
Body muffler profile uneven.		New punch provided on lug cutting machine punch size less 3.0mm		Target :		0																	
				Start :		20/01/2017		Finished :		23/01/2017													
				Note :																			
				Team Members :																			
				1. MR. SARVESH KUMAR		2. MR. SANJEEV KUMAR																	
				3. MR. MUKESH KUMAR		4. MR. JITENDRA JOSHI																	
5. MR. ANURAG		6. MR. MOH. DILSHAD																					
				Benefits																			
				Q		IMPROVE Nos 0.00																	
				M		HIGH Days 0.00																	
				C		SAVE Rs 10.00																	
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why Body muffler profile uneven. ? A1 : Body muffler lug cutting process not effective. W2 : Why Body muffler lug cutting process not effective. ? A2 : Body muffler lug cutting punch covered more area of body muffler. W3 : Why Body muffler lug cutting punch covered more area of body muffler. ? A3 : Cutting punch size more 28.00mm. W4 : Why Cutting punch size more 28.00mm. ? A4 : Punch design not as per assy		ZERO DEFECT 		What To Do : POINT ADD IN POKA YOKE CHECK SHEET How To Do : VISUAL Frequency : SHIFT IN TWO TIME Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>150.00</td><td>250.00</td><td>400.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td>FIXTURE</td><td>23/01/2017</td><td>COMPLETE</td></tr></table>								Material Cost	Labour Cost	Total	150.00	250.00	400.00	Equipmnet	Target	Status	FIXTURE	23/01/2017	COMPLETE
Material Cost	Labour Cost	Total																					
150.00	250.00	400.00																					
Equipmnet	Target	Status																					
FIXTURE	23/01/2017	COMPLETE																					
Root Cause Punch design not as per assy																							
Date : 27/01/2017																							
Registered By : Mr. Sanjeev Kumar																							
Manager's Sign : MR Ajendra Giri																							
----- Bajaj Auto Ltd. (Fabrication) -----																							