
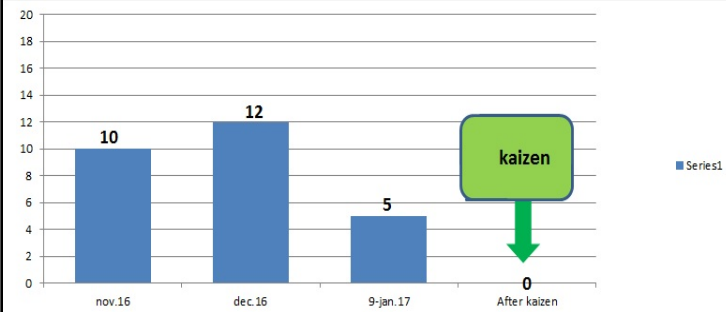
	Equipment :	FIXTURE	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2987			
	Department :	SILENCER QUALITY	Result :	N	P	Q	C	D	S	M				
	Cell :	CBA-85	Type :											
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : welding											
Kaizen Theme: To eliminate the shabby welding at Pipe B & Spacer inlet Joint			Idea : convert the spacer inlet resting block from two piece to single piece											
Problem / Present Status		Counter Measure			Benchmark :		0							
shabby welding at Pipe B & Spacer inlet Joint		New tool provide on fixture...			Target :		0							
					Start :		17/01/2017		Finished :		20/01/2017			
					Note :									
					Team Members :									
					1. MR. SARVESH KUMAR					2. MR. SANJEEV KUMAR				
					3. MR. MUKESH KUMAR					4. MR. JITENDRA JOSHI				
5. MR. ANURAG					6. MR. MAHESH PANT									
Why Why Analysis :		Result :			Kaizen Sustenance :									
W1 : Why SHABBY WELDING ? A1 : Part play during welding process W2 : Why Part play during welding process ? A2 : Part not stay on resting block W3 : Why Part not stay on resting block ? A3 : Resting block mandrel found loos play observe in block W4 : Why Resting block mandrel found loos play observe in block ? A4 : Resting Block was in two piece		ZERO SHABBY WELDING			What To Do : POINT ADD IN CTQ. AUDIT SHEET.									
Root Cause mandrel not design as per part					How To Do : VISUAL									
Date : 22/01/2017					Frequency : SHIFT IN TWO TIME									
Registered By : Mr. Sanjeev Kumar					Cost Incurred For Making Kaizen :									
Manager's Sign : MR Ajendra Giri					Material Cost		Labour Cost		Total					
----- Bajaj Auto Ltd. (Fabrication) -----					500.00		250.00		750.00					
					Scope & Plan For Horizontal Deployment :									
					Equipmnet		Target		Status					
					FIXTURE		20/01/2017		COMPLETE					