

	Equipment :		Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2990												
	Department :	QUALITY	Result :	N	P	Q	C	D	S	M													
	Cell :	INWARD QUALITY	Type :																				
Unit Name : 100189 - BADVE ENGINEERING LIMITED,			Operation : press M/c																				
Kaizen Theme: Minor cut observed at collar of sil case.			Idea : To be replaced the Die stripper plate																				
Problem / Present Status		Counter Measure				Benchmark :																	
Minor Cut Observed At Collar of The Sil Case Upper and Lower.		To be replaced the Die stripper plate				Target :																	
				Start :		22/02/2017		Finished :		22/02/2017													
				Note :																			
				Team Members :																			
				1. Ashwini Jagtap		2. Rameshwar Phate																	
				3. Sadashiv Khare		4. Shraddha Suste																	
5.		6.																					
Benefits																							
Q		No crack observed. Nos 0.00																					
Why Why Analysis :		Result :				Kaizen Sustenance :																	
W1 : Why Minor Cut Observed At Collar Of Sil Case. ? A1 : Minor Cut Observed At Collar Of Sil Case Upper and Lower. W2 : Why Minor Cut Observed At Collar Of Sil Case Upper and Lower. ? A2 : Hyd Press Machine Cushion pin height variation. W3 : Why Hyd Press Machine Cushion pin height variation. ? A3 : Draw Die Stripper plat wear out. W4 : Why Draw Die Stripper plat wear out. ? A4 : Draw Die Stripper plat wear out.		REJECTION REDUCE 				What To Do : chenge the stripper die plate How To Do : daily PM Frequency : DAILY. Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td>Hyd press M/c for Reso box Upp</td><td>23/02/2017</td><td>COMPLETE</td></tr></table>						Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status	Hyd press M/c for Reso box Upp	23/02/2017	COMPLETE
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Hyd press M/c for Reso box Upp	23/02/2017	COMPLETE																					
Root Cause Draw Die Stripper plat wear out.																							
Date : 22/02/2017																							
Registered By : Mr. B. R. Kangre																							
Manager's Sign : Mr. D T RANE																							
----- Bajaj Auto Ltd. (Fabrication) -----																							