

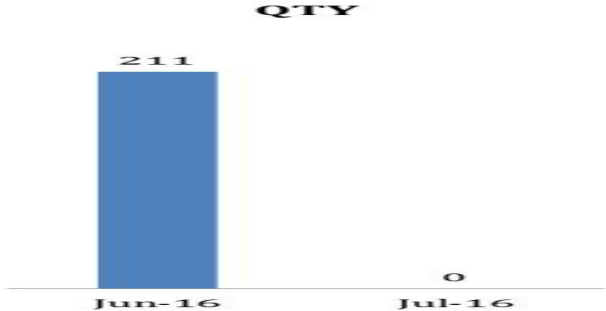
	Equipment :		Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2991												
	Department :	QUALITY	Result :	N	P	Q	C	D	S	M													
	Cell :	INWARD QUALITY	Type :																				
Unit Name : 100189 - BADVE ENGINEERING LIMITED,			Operation : PROJECTION WELDING M/c																				
Kaizen Theme: HOLE MISMATCH IN FENDER BRACKET.			Idea : ELECTRODE CHANGE WITH LOCATING PIN ELECTRODE FOR PROPER LOCATION OF NUT IN LOCATING PIN BEFORE PROJECTION.																				
Problem / Present Status		Counter Measure		Benchmark :																			
NO NUT MISMATCH IN FENDER BRACKET.		ELECTRODE CHANGE WITH LOCATING PIN ELECTRODE FOR PROPER LOCATION OF NUT IN LOCATING PIN BEFORE PROJECTION.		Target :																			
				Start :		22/02/2017		Finished :		22/02/2017													
				Note :																			
				Team Members :																			
				1. Ashwini Jagtap		2. Rameshwar Phate																	
				3. Sadashiv Khare		4. Shraddha Suste																	
				5.		6.																	
				Benefits																			
				Q NO NUT MISMATCH FOUND IN FENDER BRACKET. Nos 0.00																			
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why HOLE MISMATCH IN FENDER BRACKET. ? A1 : MISMATCH OF HOLE & NUT. W2 : Why MISMATCH OF HOLE & NUT. ? A2 : MISALIGNMENT BETWEEN BRACKET HOLE & ELECTRODE. W3 : Why MISALIGNMENT BETWEEN BRACKET HOLE & ELECTRODE. ? A3 : NUT LOCATE IN HOLE DIA OF REINFORCEMENT BRACKET MANUALLY. W4 : Why NUT LOCATE IN HOLE DIA OF REINFORCEMENT BRACKET MANUALLY. ? A4 : NO PROVISION FOR LOCATING PIN ON ELECTRODE.		REJECTION REDUCE 		What To Do : POINT ADDED IN PROCESS AUDIT CHECK SHEET. How To Do : BY PROCESS AUDIT Frequency : DAILY. Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td>Projection Welding M/c</td><td>28/02/2017</td><td>COMPLETE</td></tr></table>								Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status	Projection Welding M/c	28/02/2017	COMPLETE
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Projection Welding M/c	28/02/2017	COMPLETE																					
Root Cause NO PROVISION FOR LOCATING PIN ON ELECTRODE.																							
Date : 22/02/2017																							
Registered By : Mr. B. R. Kangre																							
Manager's Sign : Mr. D T RANE																							
----- Bajaj Auto Ltd. (Fabrication) -----																							