	Equipment :		Loss Type : Defect Loss								ΚΔΙΖΕ	N IDEA S	SHEET			
<b>S</b> BAJAJ	Department :	QUALITY		Result :	N		P Q	С	D	S	М					
Distinctly Ahead	Cell:	INWARD QUALITY		Type :	_ ··	<u> </u>		Ŭ			<del> </del>	К	aizen ID : 29	91		
Unit Name : 1001	.I	ERING LIMITED,				ation :	F	PROJECTI	ON WE	LDING I	M/c					
	E MISMATCH IN FEN			Idea								ELECTRO	DDE FOR PR	OPER LOCA	TION OF NUT	
			IN LOCATING P						PIN BEFORE PROJECTION.							
Problem / Present Status  NO NUT MISMATCH IN FENDER BRACKET.			Counter Measure					Benchmark :								
			ELECTRODE CHANGE WITH LO PROPER LOCATION OF NUT IN				Target :									
								Start :		22/02/2	017		Finished :	22/02	2017	
						No.		Note :								
								Team M	embers	s :						
			•				-	1. Ashwi	ni Jagta	ар			2. Ramesh	war Phate		
			(8)					3. Sadas	shiv Kha	are			4. Shraddha	a Suste		
								5.					6.			
								Benefits								
								Q NO	NUT M	IISMATC	CH FO	UND IN F	ENDER BRA	CKET. Nos 0	.00	
24			THE RESERVE AND ADDRESS OF THE PARTY OF THE													
Why Why Analysis :			Result:					Kaizen S	Sustans	anco :						
W1 : Why HOLE MISMAT	CH IN FENDER BRA	CKET. ?	REJECTION REDUCE								DDED	IN PROC	ESS AUDIT (	CHECK SHE	 T.	
A1: MISMATCH OF HOLE	E & NUT.															
A1 : MISMATCH OF HOLE W2 : Why MISMATCH OF																
	HOLE & NUT. ?	OLE & ELECTRODE.		QTY				How To	Do : BY	/ PROCI	ESS A	NUDIT				
W2: Why MISMATCH OF A2: MISALIGNMENT BET W3: Why MISALIGNMEN	HOLE & NUT. ? WEEN BRACKET HO			QTY				How To	Do : BY	/ PROCI	ESS A	NUDIT				
W2: Why MISMATCH OF A2: MISALIGNMENT BET W3: Why MISALIGNMEN ELECTRODE.?	HOLE & NUT. ? WEEN BRACKET HO T BETWEEN BRACK	ET HOLE &	211	QTY				How To			ESS A	UDIT				
W2: Why MISMATCH OF A2: MISALIGNMENT BET W3: Why MISALIGNMEN ELECTRODE.? A3: NUT LOCATE IN HOI MANUALLY.	HOLE & NUT. ? WEEN BRACKET HO T BETWEEN BRACK LE DIA OF REINFOR	ET HOLE &		QTY				Frequen	cy : DA	ILY.						
W2: Why MISMATCH OF A2: MISALIGNMENT BET W3: Why MISALIGNMEN ELECTRODE.? A3: NUT LOCATE IN HOI MANUALLY. W4: Why NUT LOCATE II	HOLE & NUT. ? WEEN BRACKET HO T BETWEEN BRACK LE DIA OF REINFOR	ET HOLE &		QTY .				Frequen	cy : DA	ILY. For Mak		aizen :	0-1	T -		
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