

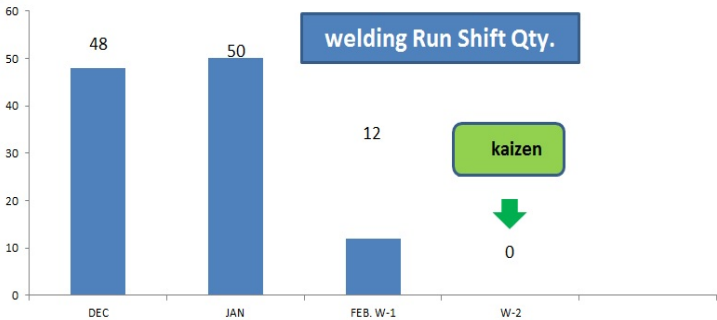
	Equipment :	FIXTURE	Loss Type :	Defect Loss							<b>KAIZEN IDEA SHEET</b>  Kaizen ID : 2993					
	Department :	SILENCER QUALITY	Result :	N	P	Q	C	D	S	M						
	Cell :	BMA-80	Type :													
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Round welding													
Kaizen Theme: To eliminate the in house defect Run shift on body muffler & baffle B joint.			Idea : correct the fixture supporting paid													
Problem / Present Status		Counter Measure		Benchmark :		0										
Run shift		Provide the same size new supporting paid .		Target :												
				Start :		04/02/2018		Finished :		06/02/2017						
				Note :												
				Team Members :												
				1. MR. SARVESH KUMAR		2. MR. SANJEEV KUMAR										
				3. MR. MUKESH KUMAR		4. MR. JITENDRA JOSHI										
5. MR. ANURAG		6. MR. MOH. DILSHAD														
Benefits																
Why Why Analysis :		Result :		Kaizen Sustenance :												
W1 : Why Welding Run shift ? A1 : Welding torch angle was not proper welding joint. W2 : Why Welding torch angle was not proper welding joint. ? A2 : Body muffler assy concetricty out in fixture. W3 : Why Body muffler assy concetricty out in fixture. ? A3 : Body muffler assy foul on fixture supporting paid during body loading time. W4 : Why Body muffler assy foul on fixture supporting paid during body loading time. ? A4 : Fixture supporting paid variation.		Zero Defect Welding run shift  		What To Do : point add in CTQ audit sheet  How To Do : visual / vc  Frequency : SHIFT IN TWO TIME  <b>Cost Incurred For Making Kaizen :</b> <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>50.00</td> <td>150.00</td> <td>200.00</td> </tr> </table>							Material Cost	Labour Cost	Total	50.00	150.00	200.00
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<b>Root Cause</b> Fixture design not as per part				<b>Scope &amp; Plan For Horizontal Deployment :</b> <table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td>Fixture</td> <td>06/02/2017</td> <td>COMPLETE</td> </tr> </table>							Equipmnet	Target	Status	Fixture	06/02/2017	COMPLETE
Equipmnet	Target	Status														
Fixture	06/02/2017	COMPLETE														
Date : 06/02/2017 Registered By : Mr. Sanjeev Kumar Manager's Sign : MR Ajendra Giri																
----- Bajaj Auto Ltd. (Fabrication) -----																