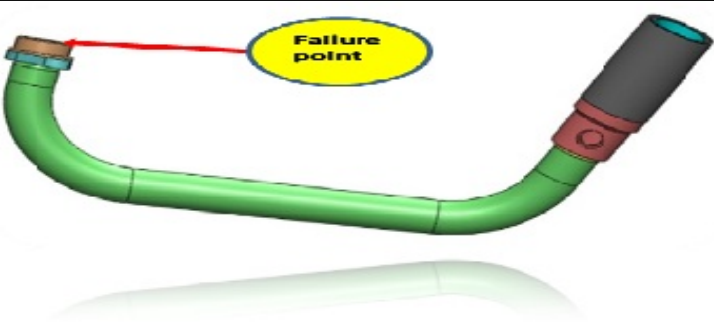


	Equipment :	Fifo table	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2994
	Department :	SILENCER QUALITY	Result :	N	P	Q	C	D	S	M	
	Cell :	PA-40	Type :								
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Leakage testing								
Kaizen Theme: To eliminate the possibility of Inventory by pass at leakage testing PA-40 stage			Idea : System add in maintaining inventory in fifo table								
Problem / Present Status		Counter Measure		Benchmark :		0					
Inventory by pass at leakage testing machine		Provide the sensor in Fifo table and interlock with leakage testing machine for detect less inventory		Target :							
				Start :		28/01/2017		Finished :		01/02/2017	
				Note :							
				Team Members :							
				1. MR. SARVESH KUMAR		2. MR. SANJEEV KUMAR					
				3. MR. MUKESH KUMAR		4. MR. moh . Dilshad					
5. MR. ANURAG		6. MR. MAHESH PANT									
Benefits											
Q		improve Nos 0.00									
M		high Days 0.00									
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Inventory by pass at leakage testing machine. ? A1 : Possibility of quenching process bypass W2 : Why Possibility of quenching process bypass ? A2 : Inventory less in fifo table. W3 : Why Inventory less in fifo table. ? A3 : No any control for maintaining inventory in fifo table . W4 : Why No any control for maintaining inventory in fifo table . ? A4 : Fifo table design poor.		Zero defect		What To Do : Add point in CTQ audit sheet							
				How To Do : Visual							
				Frequency : SHIFT IN TWO TIME							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				2800.00		250.00		3050.00			
Scope & Plan For Horizontal Deployment :											
Root Cause		Fifo table design poor.		Equipmnet		Target		Status			
Date : 24/02/2017				Fifo table		01/02/2017		COMPLETE			
Registered By : Mr. Sanjeev Kumar											
Manager's Sign : MR Ajendra Giri											
----- Bajaj Auto Ltd. (Fabrication) -----											