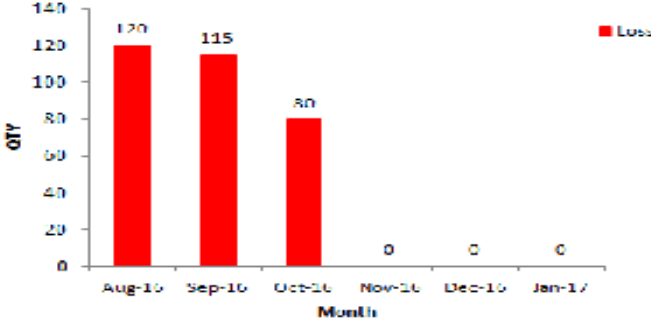


	Equipment :	100T Mech.	Loss Type :	Productivity							KAIZEN IDEA SHEET												
	Department :	Press Shop	Result :	N	P	Q	C	D	S	M													
	Cell :	Chassis	Type :									Kaizen ID : 2995											
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation : Short supply of press part to fuel tank assly line																				
Kaizen Theme: Productivity Improvement (ECRS)			Idea : Two operation are combine in one die																				
Problem / Present Status		Counter Measure			Benchmark :		105																
Short supply of press part to fuel tank assly line		Piercing Operations Add In Trim Die by using ECRS			Target :		0																
					Start :		11/01/2017		Finished :		11/01/2017												
					Note :		Irreversible Kaizen																
					Team Members :																		
					1. Amol					2. Sanjay													
					3. Pawar					4.													
5.					6.																		
Why Why Analysis :		Result :			Kaizen Sustenance :																		
W1 : A1 : W2 : A2 : W3 : A3 : W4 : A4 :		50T Mech. Press available for 24 hrs. 			What To Do : How To Do : Frequency : Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>500.00</td><td>800.00</td><td>1300.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>							Material Cost	Labour Cost	Total	500.00	800.00	1300.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
500.00	800.00	1300.00																					
Equipmnet	Target	Status																					
Root Cause																							
Date : 04/01/2017																							
Registered By : Rucha Engineers Pvt Ltd Plant 1																							
Manager's Sign : Mr. S G Sohoni																							
----- Rucha Group - Corporate -----																							