

	Equipment :	place layout	Loss Type :	Defect Loss							KAIZEN IDEA SHEET  Kaizen ID : 2996
	Department :	SILENCER QUALITY	Result :	N	P	Q	C	D	S	M	
	Cell :	SA-80	Type :								
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Shot removal								
Kaizen Theme: To eliminate the whistle noise in silencer B104E at Bajaj auto limited			Idea : Change the layout.								
Problem / Present Status		Counter Measure		Benchmark :		0					
whistle noise in silencer		Change the layout in sequence of shot blasting area.		Target :							
				Start :		25/10/2016		Finished :		25/10/2016	
				Note :							
				Team Members :							
				1. MR. SARVESH KUMAR		2. MR. SANJEEV KUMAR					
				3. MR. MUKESH KUMAR		4. MR. moh . Dilshad					
5. MR. ANURAG		6. MR. MAHESH PANT									
Benefits											
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why whistle noise in silencer ? A1 : Shot or grit inside the silencer W2 : Why Shot or grit inside the silencer ? A2 : Shot not removed in silencer W3 : Why Shot not removed in silencer ? A3 : Silencer By pass without shot removal operation. W4 : Why Silencer By pass without shot removal operation. ? A4 : Possibility to mix up without shot removal silencer and shot blasting silencer.				What To Do :							
				How To Do :							
				Frequency :							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				50.00		250.00		300.00			
				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	
Root Cause Layout design not effected or poor.											
Date : 28/10/2016											
Registered By : Mr. Sanjeev Kumar											
Manager's Sign : MR Ajendra Giri											
----- Bajaj Auto Ltd. (Fabrication) -----											