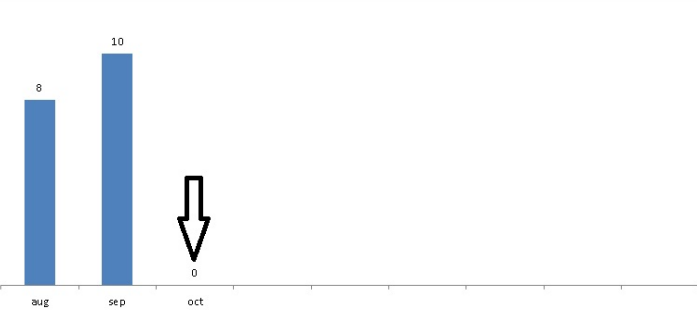


	Equipment :	Chancking Pin	Loss Type :		Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2998			
	Department :	Quality	Result :		N	P	Q	C	D	S	M				
	Cell :	fabrication	Type :												
Unit Name :			110865 - METALMAN MICRO TURNERS,			Operation :							shield assy		
Kaizen Theme:			To eliminate the shield fitment problem in silencer B104D			Idea :							Provide a tool for checking the nu size.		
Problem / Present Status			Counter Measure					Benchmark :		0					
To eliminate the shield fitment problem in silencer B104D			Provide a tool for checking shield cone bkt nut size 100% in pre inspection area.					Target :							
								Start :		12/10/2016		Finished :		24/10/2016	
								Note :							
								Team Members :							
								1. Mr. sarvesh kumar		2. Mr. sanjeev kumar					
								3. Mr. Mukesh		4. Mr. anurag					
5. mr. jitendra		6. Mr. mahesh													
Benefits															
Q			improve Nos 0.00												
M6 Shield muffler															
Why Why Analysis :			Result :					Kaizen Sustenance :							
W1 : Why shield fitment problem in silencer B104D ? A1 : during Assembly bolt not mount in shield W2 : Why during Assembly bolt not mount in shield ? A2 : Wrong nut slip M6 from silencer fabrication While iusing M5 W3 : Why Wrong nut slip M6 from silencer fabrication While iusing M5 ? A3 : No check point add in silencer fabrication PDI W4 : Why No check point add in silencer fabrication PDI ? A4 : No tool are provide for check 100% of nut size.			zero defect					What To Do : Add point Inspection check sheet							
								How To Do : Visual							
								Frequency : 100%							
								Cost Incurred For Making Kaizen :							
			Material Cost		Labour Cost		Total								
			50.00		100.00		150.00								
			Scope & Plan For Horizontal Deployment :												
			Equipmnet				Target		Status						
			hand tool				12/10/2016		COMPLETE						
Root Cause			system not avilable												
Date :			12/10/2016												
Registered By :			Mr. Sanjeev Kumar												
Manager's Sign :			MR Ajendra Giri												
----- Bajaj Auto Ltd. (Fabrication) -----															