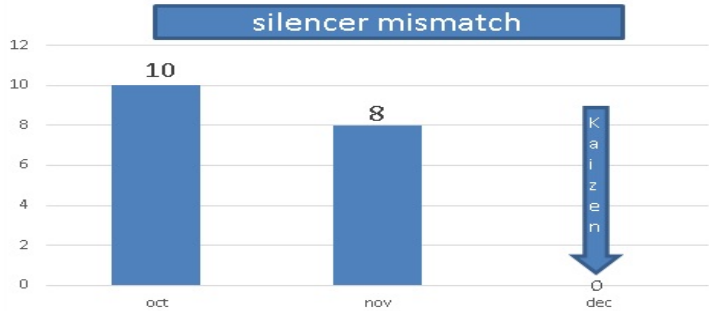


	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3000
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	fabrication	Type :								
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : pipe extra length cutting								
Kaizen Theme: To eliminate the contributing of silencer mismatch			Idea : To modify the fixture design								
Problem / Present Status		Counter Measure		Benchmark :		0					
silencer mismatch		provide new Stopper block for avoid pipe shifting		Target :							
				Start :		02/12/2016		Finished :		15/12/2016	
				Note :							
				Team Members :							
				1. Mr. sarvesh kumar		2. Mr. sanjeev kumar					
				3. Mr. Mukesh		4. Mr. anurag					
5. mr. jitendra		6. Mr. mahesh									
Benefits											
Q		improve Nos 0.00									
P		increase Nos 3.00									
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why silencer mismatch ? A1 : Pipe A Length variation W2 : Why Pipe A Length variation ? A2 : Pipe A play more of fixture during cutting process W3 : Why Pipe A play more of fixture during cutting process ? A3 : pipe stopper not available on fixture W4 : Why pipe stopper not available on fixture ? A4 : fixture design poor		Zero defect		What To Do : Add point in CTQ audit sheet							
		How To Do : Visual									
		Frequency : shift in two time									
		Cost Incurred For Making Kaizen :									
		Material Cost		Labour Cost		Total					
		250.00		250.00		500.00					
Scope & Plan For Horizontal Deployment :											
Root Cause fixture design poor				Equipmnet		Target		Status			
Date : 01/12/2016				Fixture		02/12/2016		COMPLETE			
Registered By : Mr. Sanjeev Kumar											
Manager's Sign : MR Ajendra Giri											
----- Bajaj Auto Ltd. (Fabrication) -----											