

	Equipment :	FIXTURE	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3002												
	Department :	QAD	Result :	N	P	Q	C	D	S	M													
	Cell :	GC LINE	Type :																				
Unit Name : 100264 - RUCHA ENGINEERING PVT LTD., Aurangabad			Operation : Upper part & Lower part joining																				
Kaizen Theme: Locator location given to tube ID instead of boring ID			Idea : 1) Change design of steering tube locator 2) Provided cylinder for locator																				
Problem / Present Status		Counter Measure		Benchmark :		12																	
locator location given to boring ID both top & bottom side		1) Change design of steering tube locator 2) Provided cylinder for locator		Target :		0																	
				Start :		07/01/2017		Finished :		02/02/2017													
<div>✖</div>		<div>✖</div>		Note :																			
				Team Members :																			
				1. Mr B M Kadam				2. Mr Sunil Pawar															
				3. Mr D S Dhabhade				4. Mr D K Pawar															
				5. Mr S S Khetale				6.															
				Benefits																			
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why Locator location given to tube ID instead of boring ID ? A1 : Steering tube bore ID damage W2 : Why Steering tube bore ID damage ? A2 : Impact of locator on bore ID W3 : Why Impact of locator on bore ID ? A3 : Clearance less between bore ID to locator W4 : Why Clearance less between bore ID to locator ? A4 :		No steering tube boring damage <div>✖</div>		What To Do : Point added in fixture JH/PM check sheet How To Do : Monitoring Fixture audit Frequency : Daily Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>								Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Root Cause Clearance less between bore ID to locator																							
Date : 09/03/2017																							
Registered By : Mr.S R Pardeshi																							
Manager's Sign : Mr.R S Makasare																							
----- Bajaj Auto Ltd. (Fabrication) -----																							