March March Messars March Ma	S DA IA I	Equipment :	Machine	Lo	oss Type :	ect Loss							KAIZEN IDEA SHEET						
Unit Name: 10024 - RUNINEERING PVT LTD. Aurangabad Operation : Robust Full Frame stage F-40 Full Working Katzen Theme: To Reduce IHR Vide : Extra packing removed from main member surface resting Froblem / Present Status Counter Measure I.5 mm packing removed from main member surface resting	≫ BAJAJ	Department :	Chassis		Re	esult :	N	П	P Q	С	D	S		М					
Idea : Extra passing removed from main member surface resting	Distinctly Ahead	Cell:	Main Member	Ту	/pe :				 					Ka	izen ID : 3	3005			
Problem / Present Status Sumper Bracket Till 1.5 mm packing removed from main member aurface resting Target : 15 Start : 01/02/2017 Finished : 08/02/2017 Note:	Unit Name: 1002	264 - RUCHA ENGIN	EERING PVT LTD., Aurang	abad		Opera	ation :	F	Robotic Full Frame stage F-40 Full Welding										
Target 15 Start : 01/02/2017 Finished : 09/02/2017 Note : Team Members 2 Mark 2	Kaizen Theme: To Reduce IHR Idea: Extra packing removed from main member surface resting																		
Start: 01/02/2017 Finished: 09/02/2017	Problem / Present Statu	s		Counter Measure						Benchmark: 66									
Note: Team Members: 1. Mr. PN Baswade 2. Mr. BN Wagh 3. Mr. SN Kadom 4. Mr. BR Markad 5. Mr. SS Clondhe 8. Benefits M Operator Confidance improve Rs 0.00 Why Why Analysis: Wi. Elumper bracket till At : having 3-5 mm gap W2: Why having 3-5 mm gap W2: Why having 3-5 mm gap W3: Why extra packing provided A3: gap belween main member to bumper bkt W4: Why gap between main member to bumper bkt W4: Why gap between main member to bumper bkt Pathalam member to bumper bkt Root Cause gap belween main member to bumper bkt Root Cause gap belween main member to bumper bkt Root Cause gap belween main member to bumper bkt Root Cause gap belween main member to bumper bkt Root Cause gap belween main member to bumper bkt Root Cause gap belween main member to bumper bkt Root Cause gap belween main member to bumper bkt Root Cause gap belween main member to bumper bkt Root Cause gap belween main member to bumper bkt Root Cause gap belween main member to bumper bkt Root Cause gap belween main member to bumper bkt Bequipment Target Status	Bumper Bracket Tilt			1.5 mm packing removed from main member surface resting					Target	Target: 15									
Team Members : 1.5 mm packing									Start : 01/02/2017			F	Finished: 09/02/2017						
Tam Members: 1. fm m packing removed 1. fm packing removed 1. fm packing removed 2. fm BN wade 2. fm BN wagh 4. fm BR warkard 5. fm S G Londhe 6. which BR warkard 5. fm S G Londhe 6. fm S G Londhe 6								Note :											
1.5 mm packing removed 1.5 mm packing remo				1.5 mm			Team Members :												
S. Mr. SG Londhe S. Seneral section S. Mr. SG Londhe S. M								1. Mr. F	1. Mr. PM Baswade				2	2. Mr. BN Wagh					
## Status Frequency Cost Incurred For Making Kaizen :	The state of the s	MARKET BOX PARK							3. Mr. BM Kadam				4	4. Mr. BR Markad					
Why Why Analysis: WI : Bumper bracket tilt AI : having 3-5 mm gap W2 : Why having 3-5 mm gap ? A2 : extra packing provided W3 : Why extra packing provided? A3 : gap between main member to bumper bkt W4 : Why gap between main member to bumper bkt? A4 : Material Cost Labour Cost Total				packing				5. Mr. SG Londhe				6	6.						
Why Why Analysis : Will sumper bracket tilt A1 : having 3-5 mm gap W2 : Why having 3-5 mm gap W2 : Why wetra packing provided W3 : Why gap between main member to bumper bkt W4 : Why gap between main member to bumper bkt A4 : Result : HR Phenomena reduced by 51% (from 66% to 15%) How To Do : Inspection How To Do : Through JH check Sheet Frequency : daily Cost Incurred For Making Kaizen : Material Cost				removed				Benefit	Benefits										
W1 : Bumper bracket tilt A1 : having 3-5 mm gap What To Do : Inspection What To Do : Through JH check Sheet What To									М Ор	M Operator Confidance improve Rs 0.00									
W1 : Bumper bracket tilt A1 : having 3-5 mm gap What To Do : Inspection What To Do : Through JH check Sheet What To																			
At : having 3-5 mm gap W2 : Why having 3-5 mm gap? A2 : extra packing provided W3 : Why extra packing provided? A3 : gap between main member to bumper bkt W4 : Why gap between main member to bumper bkt? A4 : Root Cause gap between main member to bumper bkt Date : 23/01/2017 Registered By : Mr. S R Pardeshi Manager's Sign : Mr. R S Makasare How To Do : Through JH check Sheet Frequency : daily Cost Incurred For Making Kaizen : Material Cost	Why Why Analysis :			Result:					Kaizen	Kaizen Sustenance :									
W2 : Why having 9-5 mm gap ? A2 : extra packing provided W3 : Why extra packing provided ? A3 : gap between main member to bumper bkt W4 : Why gap between main member to bumper bkt? A4 : W5 : Why gap between main member to bumper bkt? W6 : Why gap between main member to bumper bkt? W7 : Why gap between main member to bumper bkt? W8 : Why gap between main member to bumper bkt? W8 : Why gap between main member to bumper bkt? W8 : Why gap between main member to bumper bkt? W8 : Why gap between main member to bumper bkt? W8 : Why gap between main member to bumper bkt W9 : Why gap between main member to bumper bkt W9 : Why gap between main member to bumper bkt W9 : Why gap between main m	W1 : Bumper bracket tilt			IHR Phenomena reduced by 51% (from 66% to 15%)					What T	What To Do : Inspection									
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A2 : extra packing provided ? A3 : gap between main member to bumper bkt W4 : Why gap between main member to bumper bkt? A4 : **Root Cause** gap between main member to bumper bkt Date : 23/01/2017 Registered By : Mr. S. R Pardeshi Manager's Sign : Mr. R S Makasare **Tequency : daily* **Cost Incurred For Making Kaizen : **Material Cost	W2 : Why having 3-5 mm	gap ?							How To	How To Do: Through JH check Sheet									
W3: Why extra packing provided? A3: gap between main member to bumper bkt W4: Why gap between main member to bumper bkt? A4: Material Cost Labour Cost Total 0.00	A2 : extra packing provided			70 ₇ (#II															
Cost Incurred For Making Kaizen: A4: Material Cost Labour Cost Total 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment: Equipmnet Target Status Date: 23/01/2017 Registered By: Mr.S R Pardeshi Manager's Sign: Mr.R S Makasare	W3: Why extra packing p	rovided?		50															
Cost Incurred For Making Kaizen: A4: Material Cost Labour Cost Total 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment: Equipmnet Target Status Date: 23/01/2017 Registered By: Mr.S R Pardeshi Manager's Sign: Mr.R S Makasare	A3 : gap between main m	ember to bumper bkt							Freque	Frequency : daily									
Root Cause gap between main member to bumper bkt Date: 23/01/2017 Registered By: Mr.S R Pardeshi Manager's Sign: Mr.R S Makasare	W4 : Why gap between m	ain member to bumpe	er bkt ?	Action 1 Marin 1					Cost In	Cost Incurred For Making Kaizen :									
Root Cause gap between main member to bumper bkt Date: 23/01/2017 Registered By: Mr.S R Pardeshi Manager's Sign: Mr.R S Makasare	A4 :								Material Cost Labo			Labour (ur Cost Total						
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gap between main member to bumper bkt Date: 23/01/2017 Registered By: Mr.S R Pardeshi Manager's Sign: Mr.R S Makasare									Scope	Scope & Plan For Horizontal Deployment :									
Date: 23/01/2017 Registered By: Mr.S R Pardeshi Manager's Sign: Mr.R S Makasare	Root Cause									Equipmnet						Target	Status		
Registered By: Mr.S R Pardeshi Manager's Sign: Mr.R S Makasare		er to bumper bkt																	
Manager's Sign: Mr.R S Makasare	Date : 23/0	1/2017																	
Bajaj Auto Ltd. (Fabrication)																			
	Bajaj Auto Ltd.	(Fabrication)																	