

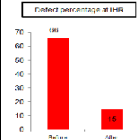
	Equipment :	Machine	Loss Type :	Defect Loss							KAIZEN IDEA SHEET  Kaizen ID : 3005	
	Department :	Chassis	Result :	N	P	Q	C	D	S	M		
	Cell :	Main Member	Type :									
Unit Name : 100264 - RUCHA ENGINEERING PVT LTD., Aurangabad			Operation : Robotic Full Frame stage F-40 Full Welding									
Kaizen Theme: To Reduce IHR			Idea : Extra packing removed from main member surface resting									
Problem / Present Status		Counter Measure			Benchmark :		66					
Bumper Bracket Tilt		1.5 mm packing removed from main member surface resting			Target :		15					
					Start :		01/02/2017		Finished :		09/02/2017	
					Note :							
					Team Members :							
					1. Mr. PM Baswade		2. Mr. BN Wagh					
				3. Mr. BM Kadam		4. Mr. BR Markad						
				5. Mr. SG Londhe		6.						
					Benefits							
					M		Operator Confidance improve Rs 0.00					
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Bumper bracket tilt		IHR Phenomena reduced by 51% ( from 66% to 15%)  			What To Do : Inspection							
A1 : having 3-5 mm gap												
W2 : Why having 3-5 mm gap ?					How To Do : Through JH check Sheet							
A2 : extra packing provided												
W3 : Why extra packing provided ?					Frequency : daily							
A3 : gap between main member to bumper bkt					Cost Incurred For Making Kaizen :							
W4 : Why gap between main member to bumper bkt ?					Material Cost		Labour Cost		Total			
A4 :					0.00		0.00		0.00			
Root Cause					Scope & Plan For Horizontal Deployment :							
gap between main member to bumper bkt					Equipmnet		Target		Status			
Date : 23/01/2017												
Registered By : Mr.S R Pardeshi												
Manager's Sign : Mr.R S Makasare												
----- Bajaj Auto Ltd. (Fabrication) -----												