

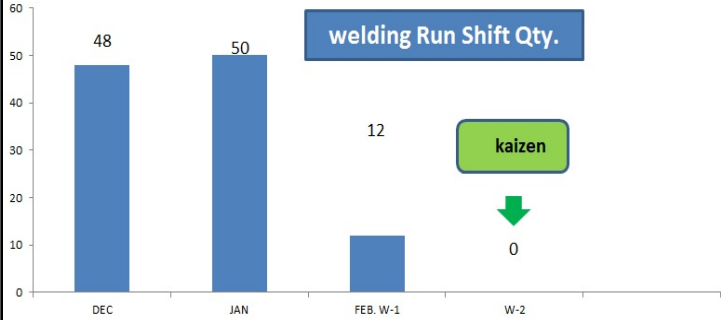
	Equipment :	FIXTURE	Loss Type :	Defect Loss							<b>KAIZEN IDEA SHEET</b>  Kaizen ID : 3006												
	Department :	SILENCER QUALITY	Result :	N	P	Q	C	D	S	M													
	Cell :	Silencer fabrication	Type :																				
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Round welding																				
Kaizen Theme: To eliminate the in house defect Run shift on body muffler & baffle B joint.			Idea : correct the fixture supporting paid																				
Problem / Present Status		Counter Measure		Benchmark :																			
Welding Run shift		Provide the same size new supporting paid .		Target :																			
				Start :		04/02/2017		Finished :		06/02/2017													
				Note :																			
				Team Members :																			
				1. MR. SARVESH KUMAR		2. MR. SANJEEV KUMAR																	
				3. MR. MUKESH KUMAR		4. MR. JITENDRA JOSHI																	
5. MR. ANURAG		6. MR. MOH. DILSHAD																					
Benefits																							
Q		improve Nos 0.00																					
C		save Rs 10.00																					
M		high Days 0.00																					
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why Welding run shift ? A1 : Welding torch angle was not proper welding joint. W2 : Why Welding torch angle was not proper welding joint. ? A2 : Body muffler assy concentricity out in fixture. W3 : Why Body muffler assy concentricity out in fixture. ? A3 : Body muffler assy foul on fixture supporting paid during body loading time. W4 : Why Body muffler assy foul on fixture supporting paid during body loading time. ? A4 : Fixture supporting paid variation.		Zero Run shift Achieved  		What To Do : Point Add to jh & CTQ audit sheet  How To Do : Visually & VC  Frequency : SHIFT IN TWO TIME  <b>Cost Incurred For Making Kaizen :</b> <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>150.00</td> <td>100.00</td> <td>250.00</td> </tr> </table> <b>Scope &amp; Plan For Horizontal Deployment :</b> <table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td>fixture</td> <td>06/02/2017</td> <td>COMPLETE</td> </tr> </table>								Material Cost	Labour Cost	Total	150.00	100.00	250.00	Equipmnet	Target	Status	fixture	06/02/2017	COMPLETE
Material Cost	Labour Cost	Total																					
150.00	100.00	250.00																					
Equipmnet	Target	Status																					
fixture	06/02/2017	COMPLETE																					
Root Cause Fixture supporting paid variation.																							
Date : 08/02/2017																							
Registered By : Mr. Sanjeev Kumar																							
Manager's Sign : MR Ajendra Giri																							
----- Bajaj Auto Ltd. (Fabrication) -----																							