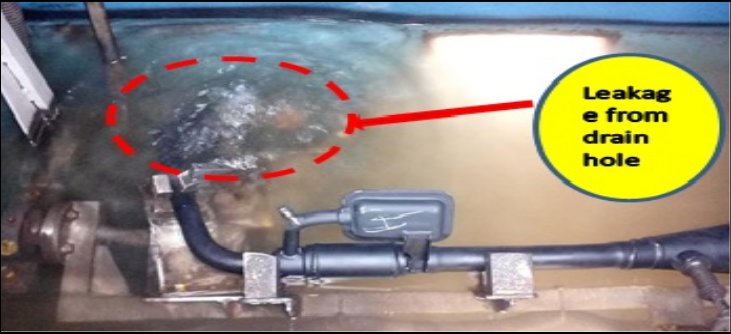

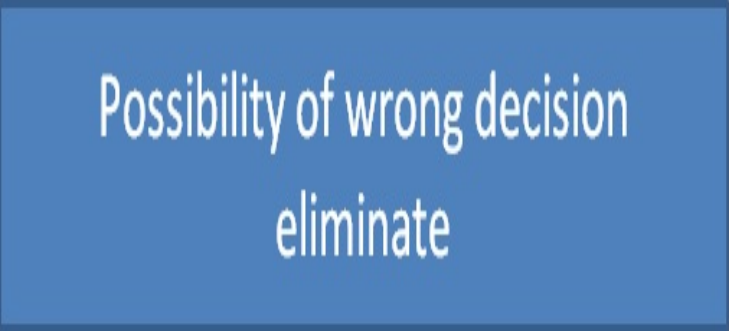
	Equipment :	Leakage testing Machine	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3007
	Department :	SILENCER QUALITY	Result :	N	P	Q	C	D	S	M	
	Cell :	Silencer fabrication	Type :								
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Leakage testing								
Kaizen Theme: To eliminate the possibility of by pass drain hole leakage			Idea : Skilled Operator defined for testing								
Problem / Present Status		Counter Measure		Benchmark :		0					
Leakage At pipe Assy drain hole		Skilled Operator Defined for leakage testing process & display on stage		Target :							
				Start :		06/02/2017		Finished :		10/02/2017	
				Note :							
				Team Members :							
				1. MR. SARVESH KUMAR		2. MR. SANJEEV KUMAR					
				3. MR. MUKESH KUMAR		4. MR. JITENDRA JOSHI					
5. MR. ANURAG		6. MR. MOH. DILSHAD									
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Drain hole leakage ? A1 : Leakage by pass from leakage testing W2 : Why Leakage by pass from leakage testing ? A2 : decision made wrong by operator W3 : Why decision made wrong by operator ? A3 : Operator not aware proper about ceck point W4 : Why Operator not aware proper about ceck point ? A4 : Training not provided to operator		Problem eliminet		What To Do : Point Add to First piece in process sheet							
				How To Do : Visually							
				Frequency : SHIFT IN TWO TIME							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				0.00		0.00		0.00			
Root Cause				Scope & Plan For Horizontal Deployment :							
Untrained operator use at Leakage testing				Equipmnet				Target		Status	
				Leakage testing machine				10/02/2017		COMPLETE	
Date : 12/02/2017											
Registered By : Mr. Sanjeev Kumar											
Manager's Sign : MR Ajendra Giri											
----- Bajaj Auto Ltd. (Fabrication) -----											