

	Equipment :	MIG WELDING	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3008
	Department :	QUALITY	Result :	N	P	Q	C	D	S	M	
	Cell :	IN PROCESS QUALITY	Type :								
Unit Name : 113172 - BADVE AUTOCOMPS PVT LTD, Aurangabad			Operation : Welding								
Kaizen Theme: To Prevent EFR Complaint - Metallic Noise in silencer.			Idea : Easy to weld .								
Problem / Present Status		Counter Measure			Benchmark :		09				
Metallic Noise in Silencer'- 9 Nos.					Target :		00				
					Start :		18/03/2017		Finished :		23/03/2017
					Note :						
					Team Members :						
					1. Mr B K Sonawane			2. Mr K B Varpe			
					3. Mr R M Kale			4. Mr S M Joshi			
					5. Mr S K Chavan			6.			
					Benefits						
					Q		Rejection due to weld shit defect reduced Nos 0.00				
					C		Cost of poor quality reduced Rs 0.00				
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Metallic Noise in silencer ? A1 : Cap weld distracted from the connecting tube. W2 : Why Cap weld distracted from the connecting tube. ? A2 : Weld tack given away . W3 : Why Weld tack given away . ? A3 : Welding penetration observed less. W4 : Why Welding penetration observed less. ? A4 : Difficult to weld.					What To Do :						
					How To Do :						
					Frequency :						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
					0.00		0.00		0.00		
					Scope & Plan For Horizontal Deployment :						
Root Cause					Equipmnet		Target		Status		
Difficult to weld.											
Date : 11/03/2017											
Registered By : Mr. S.K.Chavan											
Manager's Sign :											
----- Bajaj Auto Ltd. (Fabrication) -----											