

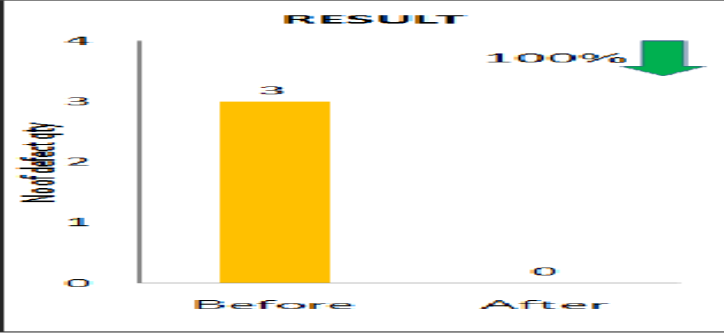
	Equipment :	Gas Bank	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3009	
	Department :	quality	Result :	N	P	Q	C	D	S	M		
	Cell :	cargo tray	Type :									
Unit Name : 114842 - Rucha Engineers Pvt.Ltd (Plant VI), Aurangabad			Operation : Welding Operation									
Kaizen Theme: To Prevent Shabby welding defect			Idea : Provided digital pressure gauge									
Problem / Present Status		Counter Measure			Benchmark :		3					
Shabby Welding rejection very high 03/Day		By providing digital gas pressure gauge in shop floor & also interlock with m/c cycle with Audio / Video display.			Target :		0					
					Start :		21/04/2016		Finished :		21/04/2016	
					Note :							
					Team Members :							
					1. Mr. BR Kangre					2. Mr.Chetan Jagtap		
					3. Mr. DG Patil					4.		
					5.		6.					
					Benefits							
					Q		Cost Of Poor Quality Reduced Days 0.00					
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why Shabby welding defect ?		Reduce cost of poor quality			What To Do : Point addaed in JH and Pokayoke check sheet							
A1 : Gas Pressure is low												
W2 : Why Gas Pressure is low ?					How To Do : Conducting Audit							
A2 : Pressure gauge near gas bank												
W3 : Why Pressure gauge near gas bank ?												
A3 : Difficult to inspect												
W4 : Why Difficult to inspect ?												
A4 :												
Root Cause												
Date : 01/04/2016												
Registered By : Mr. B R Kangre												
Manager's Sign : -												
----- Bajaj Auto Ltd. (Fabrication) -----												