DA IA I	Equipment :	Gas Bank					Defect	t Lo	SS						KAIZEN IDEA SHEET					
<b>S</b> BAJAJ	Department :	quality					Result: N F			С	D	S		М						
Distinctly Ahead	Cell:	cargo tray		Type :			<del></del>						aizen ID : 300	09						
Unit Name: 11484	42 - Rucha Engineers	oad Operation :					V	Velding Operation												
Kaizen Theme: To Pr	revent Shabby welding	defect	Idea: Provided digital pr							pressure gauge										
Problem / Present Status			Counter Measure					Benchmark: 3												
Shabby Welding rejection very high 03/Day			By providing digital gas pressure gauge in shop floor & also inter				ock with	h	Target :				0							
			m/c cycle with Audio / Video display.					Start : 21/04/2016				Finished :	21/04/	/2016						
	- T	×					Note :						•	<u> </u>						
	Gas						Team Members :													
	ressure						1. Mr. BR Kangre						2. Mr.Chetan Jagtap							
inc	dicator 👍						3. Mr. DG Patil					4.								
	/ VIXI						5.						6.							
1000	XX						Benefits													
7 .00 de 1221 10 miles							Q Cost Of Poor Quality Reduced Days 0.00													
Why Why Analysis :			Result:					Kaizen Sustenance :												
W1 : Why Shabby welding defect ?			Reduce cost of poor quality					What To Do: Point addaed in JH and Pokayoke check sheet												
A1 : Gas Pressure is low																				
W2 : Why Gas Pressure is low ?									How To Do : Conducting Audit											
A2 : Pressure gauge near gas bank			RESULT					Trow to bo . Conducting Addit												
W3 : Why Pressure gauge near gas bank ?			100%																	
A3 : Difficult to inspect			3						Frequency : daily											
W4 : Why Difficult to inspect ?			No of defect qby			Cost Incurred For Making Kaizen :														
A4 :			1 1						Material (		Cost I		Labour Cost		Total					
						•			0.00		)		0.00		0.00					
			•	Before		After			Scope & Plan For Horizontal Deplo				ployr	ment :						
Root Cause								Equipmnet Target State								Status				
Difficult to inspect																				
Date : 01/04	1/2016																			
	R Kangre																			
Manager's Sign : -	/ <del>-</del>																			
Bajaj Auto Ltd.	(Fabrication)	<b></b>																		