

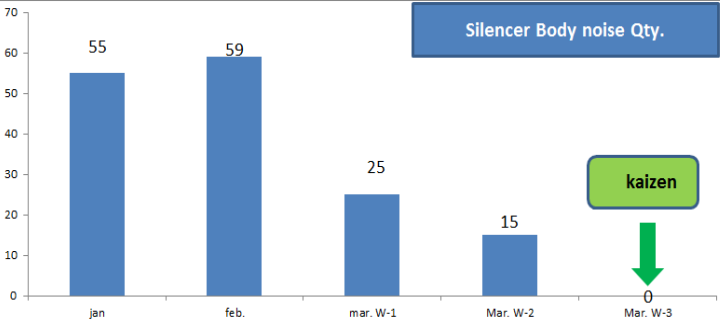
	Equipment :	Part	Loss Type :	Defect Loss							<b>KAIZEN IDEA SHEET</b>  Kaizen ID : 3011						
	Department :	SILENCER QUALITY	Result :	N	P	Q	C	D	S	M							
	Cell :	Silencer fabrication	Type :														
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Round welding														
Kaizen Theme: To eliminate the in house & customer complaint silencer noise.			Idea : Add cooper cap in tail pipe assy hole.														
Problem / Present Status		Counter Measure			Benchmark :		0										
Silencer Noise..		Provide the Cooper cap in Tail pipe assy hole for covered spatters .			Target :												
					Start :		10/03/2017		Finished :		15/03/2017						
					Note :												
					Team Members :												
					1. MR. SARVESH KUMAR		2. MR. SANJEEV KUMAR										
					3. MR. MUKESH KUMAR		4. MR. JITENDRA JOSHI										
5. MR. ANURAG		6. MR. MAHESH PANT															
					Benefits												
					Q		Improve Nos 0.00										
					M		High Days 0.00										
					P		Increase Nos 5.00										
Why Why Analysis :		Result :			Kaizen Sustenance :												
W1 : Why Silencer noise ? A1 : Spatters inside of body . W2 : Why Spatters inside of body . ? A2 : Spatters enter in the body during baffle round welding. W3 : Why Spatters enter in the body during baffle round welding. ? A3 : Tail Pipe assy hole was open during welding process. W4 : Why Tail Pipe assy hole was open during welding process. ? A4 : Fixture condition vertical position		Noise zero  			What To Do : Point Add in Ctq audit sheet  How To Do : Visual  Frequency : Twice in a shift  <b>Cost Incurred For Making Kaizen :</b> <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>250.00</td> <td>250.00</td> <td>500.00</td> </tr> </table>							Material Cost	Labour Cost	Total	250.00	250.00	500.00
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250.00	250.00	500.00															
Root Cause Fixture condition vertical position					<b>Scope &amp; Plan For Horizontal Deployment :</b> <table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td>Part</td> <td>15/03/2017</td> <td>COMPLETE</td> </tr> </table>							Equipmnet	Target	Status	Part	15/03/2017	COMPLETE
Equipmnet	Target				Status												
Part	15/03/2017				COMPLETE												
Date : 28/03/2017																	
Registered By : Mr. Sanjeev Kumar																	
Manager's Sign : MR Ajendra Giri																	
----- Bajaj Auto Ltd. (Fabrication) -----																	