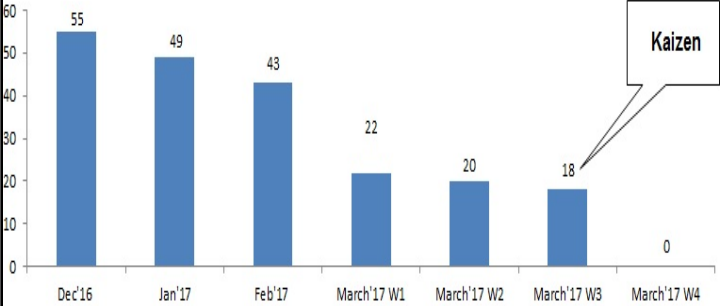


	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3012
	Department :	Quality Assurance	Result :	N	P	Q	C	D	S	M	
	Cell :	Fabrication	Type :								
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Welding								
Kaizen Theme: Location to be fixed for doing welding on Harness clip			Idea : Location to be fixed for doing welding on Harness clip								
Problem / Present Status		Counter Measure		Benchmark :		0					
Harness Clip Miss		Manual fixture provided for doing welding of Harness Clip		Target :		0					
				Start :		22/03/2017		Finished :		28/03/2017	
✖		✖		Note :							
				Team Members :							
				1. Prince Saini				2. Dharmendra Kumar			
				3. Jatin				4. Ram Kumar			
				5. Ashok				6. Munish			
				Benefits							
				P		Increase Nos 3.00					
				Q		Improve Nos 0.00					
				M		High Days 0.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Harness Clip Miss ? A1 : Welding shifted from harness clip W2 : Why Welding shifted from harness clip ? A2 : No any reference for doing welding on harness clip W3 : Why No any reference for doing welding on harness clip ? A3 : No fixture available for harness clip W4 : Why No fixture available for harness clip ? A4 :		Zero Defect Achieved 		What To Do : Point added in CTQ Audit Check Sheet							
				How To Do : Visual							
				Frequency : Twice in a shift							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				250.00		500.00		750.00			
				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	
				Fixture				22/03/2017		COMPLETE	
Root Cause No fixture available for harness clip											
Date : 28/03/2017											
Registered By : Mr. Sanjeev Kumar											
Manager's Sign : MR Ajendra Giri											
----- Bajaj Auto Ltd. (Fabrication) -----											