

	Equipment :	MIG WELDING	Loss Type :	Defect Loss							KAIZEN IDEA SHEET												
	Department :	M E	Result :	N	P	Q	C	D	S	M													
	Cell :	Body Muffler Tacking	Type :									Kaizen ID : 3014											
Unit Name : 113172 - BADVE AUTOCOMPS PVT LTD, Aurangabad			Operation : Body Muffler and cone Tacking																				
Kaizen Theme: To reduce IHR due to weld run shift			Idea : Fix Location for pipe B resting on fixture.																				
Problem / Present Status		Counter Measure		Benchmark :		200																	
Elliptical Welding Run shift.		Pin Provided as a fix location for Pipe B fitment on manual tacking fixture		Target :		0																	
				Start :		15/03/2017		Finished :		19/12/2016													
✖		✖		Note :																			
				Team Members :																			
				1. Mr A S Waseem				2. Mr M R Kale															
				3. Mr R B Sarode				4. Mr B K Sonawane															
				5.				6.															
				Benefits																			
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why To reduce IHR due to welding run shift. ? A1 : Elliptical Welding Run Shift W2 : Why Elliptical Welding Run Shift ? A2 : Connector Cone Profile shift on pipe B W3 : Why Connector Cone Profile shift on pipe B ? A3 : Pipe B Position varies while fitment W4 : Why Pipe B Position varies while fitment ? A4 : No Fix Location for pipe B Resting on Fixture		IHR reduced from 200 nos to 0 ✖		What To Do : How To Do : Frequency : Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>160.00</td><td>40.00</td><td>200.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>								Material Cost	Labour Cost	Total	160.00	40.00	200.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
160.00	40.00	200.00																					
Equipmnet	Target	Status																					
Root Cause No Fix Location for pipe B Resting on Fixture																							
Date : 16/12/2016																							
Registered By : Mr. S.K.Chavan																							
Manager's Sign :																							
----- Bajaj Auto Ltd. (Fabrication) -----																							