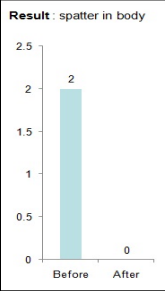


	Equipment :	welding stage	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3015												
	Department :	silencer Quality	Result :	N	P	Q	C	D	S	M													
	Cell :	PD Silencer	Type :																				
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : welding																				
Kaizen Theme: To eliminate warranty defect of spatter in body.			Idea : Less spatter generation																				
Problem / Present Status		Counter Measure		Benchmark :		02 nos																	
spatter observed in body .		Gas mixture change to 98:2 Argon and oxygen to eliminate warranty defect of spatter in body.		Target :		Zero																	
				Start :		13/03/2017		Finished :		23/03/2017													
				Note :																			
				Team Members :																			
				1. v.b.dhole		2. y.b.mainkar																	
				3. D.D.Jadhav		4.																	
				5.		6.																	
Benefits																							
Q		Eliminate warranty defect of spatter in body PPM 0.00																					
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why To eliminate warranty defect of spatter in body ? A1 : Noise in silencer W2 : Why Noise in silencer ? A2 : spatter in silencer body. W3 : Why spatter in silencer body. ? A3 : Spatter stick inside baffle while welding W4 : Why Spatter stick inside baffle while welding ? A4 : More spatter generation due to gas mixture 90:10		spatter in body 		What To Do : All Stages of silencer How To Do : All Stages of silencer Frequency : Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>								Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Root Cause More spatter generation due to gas mixture 90:10																							
Date : 11/04/2017																							
Registered By : Mr. D M Sonawane																							
Manager's Sign : Mr. Arun Gawali																							
----- Bajaj Auto Ltd. (Fabrication) -----																							