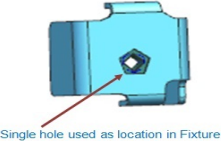
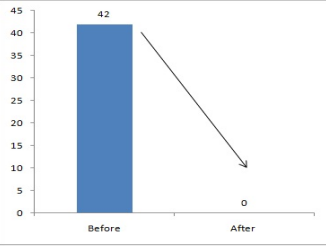


	Equipment :	F-150	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3016												
	Department :	frame shop	Result :	N	P	Q	C	D	S	M													
	Cell :	frame shop	Type :																				
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : Robotic welding																				
Kaizen Theme: To Reduce IHR of air filter bkt shift			Idea : Tooling hole Provision.																				
Problem / Present Status		Counter Measure			Benchmark :		42 nos																
At F70-90 stage air filter bkt position shift during welding at frame cell		Add tooling hole provided in air filter lower bkt to avoid bkt shift & tilt			Target :		Zero																
					Start :		08/03/2017		Finished :		14/03/2017												
					Note :																		
					Team Members :																		
					1. D.R.Rane				2. N.R.Gawali														
					3. A.K. Nighot				4.														
					5.				6.														
Benefits																							
P		RFT increased by 42 nos Nos 0.00																					
C		Part cost save Rs2.64 per pic Rs 0.00																					
Why Why Analysis :		Result :			Kaizen Sustenance :																		
W1 : Why To Reduce IHR of air filter bkt shift ? A1 : Air filter bkt tilted during welding W2 : Why Air filter bkt tilted during welding ? A2 : Only single point location at fixture W3 : Why Only single point location at fixture ? A3 : Only single hole in bkt W4 : Why Only single hole in bkt ? A4 : No tooling hole provision on bkt		IHR Reduce by 42 Nos per day to zero per day 			What To Do : Irreversible How To Do : Irreversible Frequency : Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipment</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>							Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipment	Target	Status			
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipment	Target	Status																					
Root Cause No tooling hole provision on bkt																							
Date : 11/04/2017																							
Registered By : Mr. D M Sonawane																							
Manager's Sign : Mr. Arun Gawali																							
----- Bajaj Auto Ltd. (Fabrication) -----																							