

	Equipment :	stay hanger welding	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3017										
	Department :	silencer Quality	Result :	N	P	Q	C	D	S	M											
	Cell :	PD Silencer	Type :																		
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : stay hanger welding																		
Kaizen Theme: To eliminate defect of spatter on stay hanger			Idea : Position of stay hanger fixture tilt																		
Problem / Present Status		Counter Measure			Benchmark :			118													
		:-Position of stay hanger fixture tilt to flow down the spatters. And parameter fine tune current 150 A & Voltage 17 V			Target :			Zero													
					Start :		24/02/2017		Finished :		03/03/2017										
					Note :																
					Team Members :																
					1. v.b.dhole		2.														
		3. D.D.Jadhav		4.																	
		5. d.r. rane		6.																	
		Benefits																			
		Q			Eliminate defect phenomena of spatter on stay hanger Nos 0.00																
Why Why Analysis :		Result :			Kaizen Sustenance :																
W1 : Why To eliminate defect of spatter on stay hanger ? A1 : spatter on stay hanger W2 : Why spatter on stay hanger ? A2 : spatter fall on stay hanger during welding. W3 : Why spatter fall on stay hanger during welding. ? A3 : fixture orientation horizontal W4 : Why fixture orientation horizontal ? A4 :		Spatter on stay hanger 			What To Do : Point added in daily JH & PM check sheet. How To Do : Point added in daily JH & PM check sheet. Frequency : Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>					Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																			
0.00	0.00	0.00																			
Equipmnet	Target	Status																			
Root Cause fixture orientation horizontal																					
Date : 11/04/2017																					
Registered By : Mr. D M Sonawane																					
Manager's Sign : Mr. Arun Gawali																					
----- Bajaj Auto Ltd. (Fabrication) -----																					