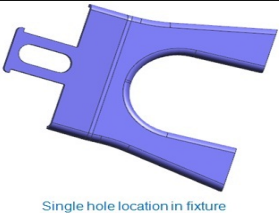
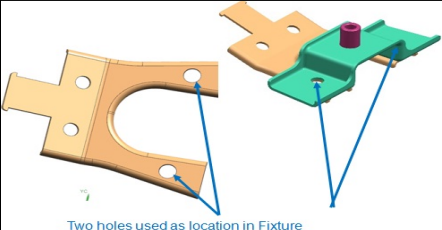


	Equipment :	Bracket assembly tank Mtg. Rear. welding	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3018
	Department :	frame	Result :	N	P	Q	C	D	S	M	
	Cell :	frame	Type :								
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : wleding								
Kaizen Theme: Reduce of part tilt & shift.			Idea : Tooling hole Provision.								
Problem / Present Status		Counter Measure		Benchmark :		12 nos					
Bracket assembly tank Mtg. Rear part tilt & shift.		Two holes used as location in Fixture		Target :		Zero					
				Start :		18/03/2017		Finished :		31/03/2017	
				Note :							
				Team Members :							
				1. D.m.Sonawane		2.					
				3. B.D.Dange		4.					
5. d.r. rane		6.									
Benefits											
P		Ease for spot welding operation with hole locations. Rs 0.00									
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Reduce of part tilt & shift. ? A1 : stage part position location not given at tool W2 : Why stage part position location not given at tool ? A2 : W3 : A3 : W4 : A4 :				What To Do :							
				How To Do :							
				Frequency :							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				0.00		0.00		0.00			
				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	
Root Cause stage part position location not given at tool											
Date : 11/04/2017											
Registered By : Mr. D M Sonawane											
Manager's Sign : Mr. Arun Gawali											
----- Bajaj Auto Ltd. (Fabrication) -----											