

	Equipment :	manual welding	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3019
	Department :	frame	Result :	N	P	Q	C	D	S	M	
	Cell :	frame	Type :								
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : MANUAL WELDING								
Kaizen Theme: to reduce IHR			Idea : welding will be started on SPM								
Problem / Present Status		Counter Measure			Benchmark :		26 NOS				
		Front down pipe LH/RH to engine mounting tube welding will be started on SPM			Target :		Zero				
					Start :		05/03/2017		Finished :		22/03/2017
		✖			Note :						
					Team Members :						
					1. D.m.Sonawane			2. D.R.RANE			
					3. H.R.Sonare			4.			
					5.			6.			
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why to reduce IHR ? A1 : Front down pipe LH/RH to engine mounting tube welding SHABBY W2 : Why Front down pipe LH/RH to engine mounting tube welding SHABBY ? A2 : MANUAL ERROR W3 : Why MANUAL ERROR ? A3 : Front down pipe LH/RH to engine mounting tube manual welding W4 : Why Front down pipe LH/RH to engine mounting tube manual welding ? A4 :		✖			What To Do : IRREVERSIBLE						
How To Do : IRREVERSIBLE											
Frequency :											
Cost Incurred For Making Kaizen :											
Material Cost					Labour Cost		Total				
0.00					0.00		0.00				
Root Cause					Scope & Plan For Horizontal Deployment :						
Front down pipe LH/RH to engine mounting tube manual welding					Equipmnet		Target		Status		
Date : 11/04/2017											
Registered By : Mr. D M Sonawane											
Manager's Sign : Mr. Arun Gawali											
----- Bajaj Auto Ltd. (Fabrication) -----											