

	Equipment :	welding	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3020
	Department :	frame shop	Result :	N	P	Q	C	D	S	M	
	Cell :	frame shop	Type :								
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : welding								
Kaizen Theme: to reduce IHR			Idea : Centre pipe to be manufacture in house								
Problem / Present Status		Counter Measure			Benchmark :		80 NOS				
Main pipe to center pipe weld incomplete		Centre pipe to be manufacture in house			Target :		Zero				
					Start :		27/03/2017		Finished : 06/04/2017		
✖		✖			Note :						
					Team Members :						
					1. D.R.Rane		2. A.A.Bujbal				
					3. AMOL nigokt		4.				
					5.		6.				
					Benefits						
					Q		ihr reduce Nos 0.00				
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why to IHR REDUCTION ?					What To Do : irreversible						
A1 : Main pipe to centre pipe weld incomplete											
W2 : Why Main pipe to centre pipe weld incomplete ?					How To Do : irreversible						
A2 : Variation in centre pipe V forming and bending											
W3 : Why Variation in centre pipe V forming and bending ?					Frequency :						
A3 :					Cost Incurred For Making Kaizen :						
W4 :					Material Cost		Labour Cost		Total		
A4 :					0.00		0.00		0.00		
Root Cause					Scope & Plan For Horizontal Deployment :						
Variation in centre pipe V forming and bending					Equipmnet		Target		Status		
Date : 12/04/2017											
Registered By : Mr. D M Sonawane											
Manager's Sign : Mr. Arun Gawali											
----- Bajaj Auto Ltd. (Fabrication) -----											