

	Equipment :	300 T	Loss Type :	Quality							KAIZEN IDEA SHEET
	Department :	Press Shop	Result :	N	P	Q	C	D	S	M	
	Cell :	Press Shop	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 2, Ahmedabad			Operation : Welding								
Kaizen Theme: To Improve Quality			Idea :								
Problem / Present Status		Counter Measure			Benchmark :		10				
Welding Missing					Target :		0				
					Start :		22/03/2017		Finished :		22/03/2017
					Note :		Best Kaizen In Rucha Group				
					Team Members :						
					1. A		2. B				
					3. C		4. D				
					5. E		6. F				
		Benefits									
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :					What To Do :						
A1 :											
W2 :					How To Do :						
A2 :											
W3 :					Frequency :						
A3 :					Cost Incurred For Making Kaizen :						
W4 :					Material Cost		Labour Cost		Total		
A4 :					200.00		500.00		700.00		
					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
Root Cause											
Date : 15/03/2017											
Registered By : Rucha Engineers Pvt Ltd Plant 2											
Manager's Sign : Mr. S G Sohoni											
----- Rucha Group - Corporate -----											