×	Equipment :	fixture		Loss	Type : Qu	uality	,						K A I 7	EN IDE	л спі	ET	
	Department :	toolroom			Result: N		P	Q	С	ьТ	s T			AIZEN IDEA SHEET			
	Cell:	weld shop		Type		IN	Р			D 8	•	IVI		Kaizen ID	. 3023		
Unit Name : Ruch	na Engineers Pvt Ltd Pl	· ·		Type	Operatio	n ·	Tac	k weldin	g of weld	l				Valzeli ID	. 3023		
		ant 2, Annedabad															
Kaizen Theme: To in	nprove quality		Idea: New separate welding fixture & spotting process stop only co2 welding done.														
Problem / Present Status			Counter Measure					Benchmark: 20				20					
Spatter goes inside during tack welding &			New separate welding fixture made & spot process stop.					Target :			0	0					
							s	Start :	18	8/04/2017	,		Finished :	2	1/04/201	7	
			×				─	Note :	TI	his kaize	n idea	gener	ated by Pu	shpa Veri	na/Shiv	am Rai	
			尸				Т	Team Me	embers :	:							
		M. I					1	I. Shivan	n Rai				2. Pushpa	Verma			
	P2 - 192 v						3	3. Patel E	Basu				4.				
		4						5.					6.				
1							В	Benefits	i								
										improved.							
								Q To ir 0.00		quality (co	enter c	listanc	e match wit	n panel ch	ecker.) F	Percent	
R								_		ver & spot	weldir	ng mad	chine save.	Nos 1.00			
			Result:						Kaizen Sustenance :								
			Nesuit.				r	Valzeti 3	ustenan	ice .							
W1 : In drg only co2 weldi welding.	-	ss to operator for co2	One manpower & one spot welding machine sav) .			-			of welding	g fixtui	e.					
W1: In drg only co2 weldi welding. A1: during welding parts then co2 welding.	fall down on floor,so we	ss to operator for co2 have first spot welding		.			V	What To	Do : PM	of welding	g fixtur	e.					
W1: In drg only co2 weldi welding. A1: during welding parts then co2 welding. W2: Why during welding welding then co2 welding.	fall down on floor,so we parts fall down on floor	ss to operator for co2 have first spot welding) .			V	What To		of welding	g fixtui	e.					
W1: In drg only co2 weldi welding. A1: during welding parts then co2 welding. W2: Why during welding welding then co2 welding. A2: No separate fixture for	fall down on floor,so we parts fall down on floor .?	ss to operator for co2 have first spot welding		.			ŀ	What To	Do : PM Do : PM I	l of welding	g fixtur	e.					
W1: In drg only co2 weldiwelding. A1: during welding parts then co2 welding. W2: Why during welding welding then co2 welding. A2: No separate fixture fow w3: Why No separate fix	fall down on floor,so we parts fall down on floor .? or bkt welding. ture for bkt welding.?	ss to operator for co2 have first spot welding		÷.			ŀ	What To	Do : PM	l of welding	g fixtui	e.					
W1: In drg only co2 weldi welding. A1: during welding parts then co2 welding. W2: Why during welding welding then co2 welding. A2: No separate fixture fow with the welding welding then co2 welding. A3: during development results welding the welding.	fall down on floor,so we parts fall down on floor ? or bkt welding. ture for bkt welding. ?	ss to operator for co2 have first spot welding		÷.			V H	What To How To I	Do : PM I Do : Mont	l of welding							
W1: In drg only co2 weldiwelding. A1: during welding parts then co2 welding. W2: Why during welding welding then co2 welding. A2: No separate fixture fow was: Why No separate fix A3: during development row was: Why during development row was: Why during development row was: Why during development row welding.	fall down on floor,so we parts fall down on floor ? or bkt welding. ture for bkt welding. ?	ss to operator for co2 have first spot welding		.			V H	What To How To I Frequence Cost Inc	Do : PM I Do : Mont	Plan. thly.	Kaize	n:	ır Cost		Total		
W1: In drg only co2 weldi welding. A1: during welding parts then co2 welding. W2: Why during welding welding then co2 welding. A2: No separate fixture fow with the welding welding then co2 welding. A3: during development results welding the welding.	fall down on floor,so we parts fall down on floor ? or bkt welding. ture for bkt welding. ?	ss to operator for co2 have first spot welding).			V H	What To How To I Frequence Cost Inc	Do : PM I cy : Mont urred Fo	Plan. thly. or Making	Kaize	n: Labou	ır Cost		Total 1300.0		
W1: In drg only co2 weldi welding. A1: during welding parts then co2 welding. W2: Why during welding welding then co2 welding. A2: No separate fixture fo W3: Why No separate fix A3: during development r	fall down on floor,so we parts fall down on floor ? or bkt welding. ture for bkt welding. ?	ss to operator for co2 have first spot welding		· .			F C	What To How To I Frequence Cost Inc Ma	Do: PM I cy: Mont urred Fo aterial Co 1000.00	Plan. thly. or Making	Kaize	n: Labou	0.00				
W1: In drg only co2 weldi welding. A1: during welding parts then co2 welding. W2: Why during welding welding then co2 welding. A2: No separate fixture for w3: Why No separate fix A3: during development row w4: Why during development A4:	fall down on floor,so we parts fall down on floor ? or bkt welding. ture for bkt welding. ?	ss to operator for co2 have first spot welding).			F C	What To How To I Frequence Cost Inc Ma Scope &	Do: PM I cy: Mont urred Fo aterial Co 1000.00 Plan Fo	Plan. thly. or Making	Kaize	en : Labou 300	0.00	Target	1300.0	0 Status	
W1: In drg only co2 weldi welding. A1: during welding parts then co2 welding. W2: Why during welding welding then co2 welding. A2: No separate fixture fo W3: Why No separate fix A3: during development r	fall down on floor,so we parts fall down on floor .? or bkt welding. ture for bkt welding. ? not identified.	ss to operator for co2 have first spot welding).			F C	What To How To I Frequence Cost Inc Ma	Do: PM I cy: Mont urred Fo aterial Co 1000.00 Plan Fo	Plan. thly. or Making ost or Horizor	Kaize	en : Labou 300	0.00	Target 18/04/20	1300.0	0	
W1: In drg only co2 weldi welding. A1: during welding parts then co2 welding. W2: Why during welding welding then co2 welding. A2: No separate fixture fow the welding then co2 welding. A3: Why No separate fix was: Why No separate fix was: Why No separate fix was: Why during development round the welding. A3: during development development round the welding develop	fall down on floor,so we parts fall down on floor ? or bkt welding. ture for bkt welding. ? not identified. ment not identified. ?	ss to operator for co2 have first spot welding		.			F C	What To How To I Frequence Cost Inc Ma Scope &	Do: PM I cy: Mont urred Fo aterial Co 1000.00 Plan Fo	Plan. thly. or Making ost or Horizor	Kaize	en : Labou 300	0.00		1300.0	0 Status	
W1: In drg only co2 weldi welding. A1: during welding parts then co2 welding. W2: Why during welding welding then co2 welding. A2: No separate fixture fo W3: Why No separate fix A3: during development r W4: Why during development A4: Root Cause during development not io	fall down on floor,so we parts fall down on floor .? or bkt welding. ture for bkt welding. ? not identified.	ss to operator for co2 have first spot welding so we have first spot).			F C	What To How To I Frequence Cost Inc Ma Scope &	Do: PM I cy: Mont urred Fo aterial Co 1000.00 Plan Fo	Plan. thly. or Making ost or Horizor	Kaize	en : Labou 300	0.00		1300.0	0 Status	
W1 : In drg only co2 weldi welding. A1 : during welding parts then co2 welding. W2 : Why during welding welding then co2 welding. A2 : No separate fixture fo w3 : Why No separate fix A3 : during development row w4 : Why during development A4 : Root Cause during development not io Date : 17/04	fall down on floor,so we parts fall down on floor ? or bkt welding. ture for bkt welding. ? not identified. ment not identified. ? dentified.	ss to operator for co2 have first spot welding so we have first spot		.			F C	What To How To I Frequence Cost Inc Ma Scope &	Do: PM I cy: Mont urred Fo aterial Co 1000.00 Plan Fo	Plan. thly. or Making ost or Horizor	Kaize	en : Labou 300	0.00		1300.0	0 Status	