

	Equipment :	FIXTURE	Loss Type :	Productivity							KAIZEN IDEA SHEET
	Department :	TOOL ROOM	Result :	N	P	Q	C	D	S	M	
	Cell :	WELD SHOP	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 2, Ahmedabad			Operation : TACK WELDING FIXTURE								Kaizen ID : 3024
Kaizen Theme: TO IMPROVE QUALITY & PRODUCTION .			Idea :								
Problem / Present Status		Counter Measure			Benchmark :		30				
SPATTER GOES INSIDE DURING TACK WELDING & DURING TACK WELDING PARTS FALL ON FLOOR & WELDING NOT OK.					Target :		0				
					Start :		20/04/2017		Finished :		20/04/2017
					Note :						
					Team Members :						
					1. SHIVAM RAI			2. VASU PATEL			
					3.			4.			
					5.			6.			
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : IN DRAWING ONLY CO2 WELDING A1 : W2 : A2 : W3 : A3 : W4 : A4 :					What To Do :						
					How To Do :						
					Frequency :						
					Cost Incurred For Making Kaizen :						
Root Cause					Material Cost		Labour Cost		Total		
					1500.00		300.00		1800.00		
Date : 20/04/2017					Scope & Plan For Horizontal Deployment :						
Registered By : Rucha Engineers Pvt Ltd Plant 2					Equipmnet		Target		Status		
Manager's Sign : Mr. S G Sohoni											
----- Rucha Group - Corporate -----											