

	Equipment :	Welding fixture	Loss Type :	Quality							KAIZEN IDEA SHEET
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	Weld shop kite-5	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 2, Ahmedabad			Operation : Spot welding								
Kaizen Theme: Poka yoke on welding fixture for improve quality.			Idea :								
Problem / Present Status		Counter Measure			Benchmark :						
					Target :						
					Start :		12/04/2017		Finished :		14/04/2017
					Note :						
					Team Members :						
					1.			2.			
					3.			4.			
					5.			6.			
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :					What To Do :						
A1 :					How To Do :						
W2 :											
A2 :											
W3 :											
A3 :		Frequency :									
W4 :		Cost Incurred For Making Kaizen :									
A4 :					Material Cost		Labour Cost		Total		
					0.00		0.00		0.00		
Root Cause					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
Date : 24/04/2017											
Registered By : Rucha Engineers Pvt Ltd Plant 2											
Manager's Sign : Mr. S G Sohoni											
----- Rucha Group - Corporate -----											