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|--|--------------|--|---|---------|--|---|-------------|---|------------|---|-------------------|------------------|
|  | Equipment : | WELDING FIXTURE | Loss Type : | Quality | | | | | | | KAIZEN IDEA SHEET | |
| | Department : | DM | Result : | N | P | Q | C | D | S | M | | |
| | Cell : | KITE -5 | Type : | | | | | | | | | Kaizen ID : 3028 |
| Unit Name : Rucha Engineers Pvt Ltd Plant 2, Ahmedabad | | | Operation : | | | | | | | | | |
| Kaizen Theme: TO IMPROVE QUALITY | | | Idea : Provide pin as per profile and restrict to mis-feed the part | | | | | | | | | |
| Problem / Present Status | | Counter Measure | | | Benchmark : | | | | | | | |
| Earlier there was no provision to locate pipe profile to avoid miss-feed. | |  | | | Target : | | | | | | | |
| | | | | | Start : | | 01/05/2017 | | Finished : | | 02/05/2017 | |
| | | | | | Note : | | | | | | | |
| | | | | | Team Members : | | | | | | | |
| | | | | | 1. | | 2. | | | | | |
| | | | | | 3. | | 4. | | | | | |
| | | 5. | | 6. | | | | | | | | |
| | | Benefits | | | | | | | | | | |
| Why Why Analysis : | | Result : | | | Kaizen Sustenance : | | | | | | | |
| W1 : Part was getting frequently rejected | | | | | What To Do : | | | | | | | |
| A1 : no profile locking | | | | | | | | | | | | |
| W2 : Why no profile locking ? | | | | | | | | | | | | |
| A2 : not consider this defect in design stage | | | | | | | | | | | | |
| W3 : Why not consider this defect in design stage ? | | | | | | | | | | | | |
| A3 : Now it is providing | | | | | | | | | | | | |
| W4 : Why Now it is providing ? | | | | | | | | | | | | |
| A4 : | | | | | | | | | | | | |
| Root Cause | | | | | | | | | | | | |
| Now it is providing | | | | | | | | | | | | |
| Date : 02/05/2017 | | | | | Frequency : | | | | | | | |
| Registered By : Rucha Engineers Pvt Ltd Plant 2 | | | | | Cost Incurred For Making Kaizen : | | | | | | | |
| Manager's Sign : | | | | | Material Cost | | Labour Cost | | Total | | | |
| | | | | | | | | | 0 | | | |
| | | | | | Scope & Plan For Horizontal Deployment : | | | | | | | |
| | | | | | Equipmnet | | Target | | Status | | | |
| | | | | | | | | | | | | |
| ----- Rucha Group - Corporate ----- | | | | | | | | | | | | |