

	Equipment :	FIXTURE	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3029												
	Department :	SILENCER QUALITY	Result :	N	P	Q	C	D	S	M													
	Cell :	Silencer fabrication	Type :																				
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Shot filling on pipe																				
Kaizen Theme: To eliminate the inner pipe ovality more or crack .			Idea : should be shot fix level																				
Problem / Present Status		Counter Measure			Benchmark :		0																
inner pipe ovality more or crack .		Provide the read switch & attached with indication bulb on shot box for fix the shot level if shot level down			Target :		0																
					Start :		15/04/2017		Finished :		17/04/2017												
					Note :																		
					Team Members :																		
					1. MR. SARVESH KUMAR		2. MR. SANJEEV KUMAR																
					3. MR. MUKESH KUMAR		4.																
5. MR. ANURAG		6. MR. MAHESH PANT																					
Benefits																							
Q		improved Nos 0.00																					
M		high Days 0.00																					
Why Why Analysis :		Result :			Kaizen Sustenance :																		
W1 : Why inner pipe crack & ovality more ? A1 : Inner pipe ovality found more . W2 : Why Inner pipe ovality found more . ? A2 : Shot filling level less. W3 : Why Shot filling level less. ? A3 : Shot level down on shot box. W4 : Why Shot level down on shot box. ? A4 : No any fix level difine in shot of shot box.		Achieve the 12.50% ovality as per standard 			What To Do : point add in CTQ sheet How To Do : Visual Frequency : SHIFT IN TWO TIME Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>150.00</td><td>150.00</td><td>300.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td>Fixture</td><td>17/12/2002</td><td>COMPLETE</td></tr></table>							Material Cost	Labour Cost	Total	150.00	150.00	300.00	Equipmnet	Target	Status	Fixture	17/12/2002	COMPLETE
Material Cost	Labour Cost	Total																					
150.00	150.00	300.00																					
Equipmnet	Target	Status																					
Fixture	17/12/2002	COMPLETE																					
Root Cause design poor.																							
Date : 20/03/2017																							
Registered By : Mr. Sanjeev Kumar																							
Manager's Sign : MR Ajendra Giri																							
----- Bajaj Auto Ltd. (Fabrication) -----																							