

	Equipment :	NA	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3032	
	Department :	quality	Result :	N	P	Q	C	D	S	M		
	Cell :	fabrication shop	Type :									
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Welding									
Kaizen Theme: To eliminate Inhose defect for wrong Axle Bkt welded in Platina Swing Arm			Idea :									
Problem / Present Status		Counter Measure			Benchmark :		No mix up possibility					
CT 100B Axle sitted easily in platina swing Arm in welding fixture					Target :		0					
					Start :		09/05/2017		Finished :		09/05/2017	
					Note :							
					Team Members :							
					1. Pankaj Gupta		2. Dharmendra					
					3. Mahendra		4. Udhampal					
		5. Avdesh		6. Anil								
		Benefits										
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 :					What To Do :							
A1 :												
W2 :					How To Do :							
A2 :												
W3 :					Frequency :							
A3 :					Cost Incurred For Making Kaizen :							
W4 :					Material Cost		Labour Cost		Total			
A4 :					30.00		70.00		100.00			
					Scope & Plan For Horizontal Deployment :							
Root Cause					Equipmnet		Target		Status			
Date : 09/05/2017												
Registered By : Mr. Sanjeev Kumar												
Manager's Sign : MR Ajendra Giri												
----- Bajaj Auto Ltd. (Fabrication) -----												