

	Equipment :	Fixture	Loss Type :	Quality							KAIZEN IDEA SHEET				
	Department :	Quality	Result :	N	P	Q	C	D	S	M					
	Cell :	GC line	Type :												
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation :												
Kaizen Theme: To Reduce In house rejection of Assly bkt wire guide(BB161285)			Idea : To provide fixed location to assly bkt wire guide(BB161285) on fixture.												
Problem / Present Status		Counter Measure			Benchmark :										
Assly bkt wire guide(BB161285) location shift on cross tube during assly .		For sustenance point added in PM check sheet, No IHR due to Assly bkt wire guide(BB161285)			Target :										
				Start :		10/03/2017		Finished :		13/03/2017					
				Note :											
				Team Members :											
				1. Rameshwar Adhau		2. Datta dabale									
3. Sunil pawar		4.													
5.		6.													
Benefits															
Q		In House Rejection Zero of this Particular Phenomenon. PPM 0.00													
Why Why Analysis :		Result :			Kaizen Sustenance :										
W1 : Assly bkt wire guide(BB161285) location shift		Zero IHR and CC from April 2017			What To Do : For sustenance point added in PM check sheet,										
A1 : No provision on fixture					How To Do : To Check fixed location to assly bkt wire guide(BB161285) on fixture.										
W2 : Why No provision on fixture ?															
A2 : in Fixture Design , no Provision for Assly bkt wire guide(BB161285)															
W3 : Why in Fixture Design , no Provision for Assly bkt wire guide (BB161285) ?															
A3 :															
W4 :		Frequency : Weekly													
A4 :		Cost Incurred For Making Kaizen :													
Root Cause in Fixture Design , no Provision for Assly bkt wire guide(BB161285)		Material Cost										Labour Cost		Total	
		0.00										0.00		0.00	
		Scope & Plan For Horizontal Deployment :													
Date : 25/05/2017		Equipmnet		Target		Status									
Registered By : Rucha Engineers Pvt Ltd Plant 1															
Manager's Sign : Mr. S G Sohoni															
----- Rucha Group - Corporate -----															