

<div><div></div></div>	Equipment :	Hanging position	Loss Type :	Quality							KAIZEN IDEA SHEET
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	Paint shop	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 2, Ahmedabad			Operation : Part hanging in basket for CED.								
Kaizen Theme: To improve quality of Assly Battery tray.			Idea : Parts hanging position change								
Problem / Present Status		Counter Measure			Benchmark :		0				
Due to hanging position not proper paint bubble occur on surface.		Hanging position change.			Target :		0				
					Start :		26/05/2017		Finished :	26/05/2017	
<div><div></div></div>	<div><div></div></div>	Note :									
		Team Members :									
		1. Pushpa Verma					2. Vikrant Soan				
		3. Patit pawan mohanti					4.				
		5.					6.				
		Benefits									
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Paint bubble occur on surface of Battery tray ?		After hanging position change all parts are ok. <div><div></div></div>			What To Do :						
A1 : Air gap generate during CED process											
W2 : Why Air gap generate during CED process ?											
A2 : Hanging position of parts not proper											
W3 : Why Hanging position of parts not proper ?											
A3 :											
W4 :											
A4 :											
Root Cause					Scope & Plan For Horizontal Deployment :						
Hanging position of parts not proper					Equipmnet		Target		Status		
Date : 26/05/2017											
Registered By : Rucha Engineers Pvt Ltd Plant 2											
Manager's Sign : Mr. S G Sohoni											
----- Rucha Group - Corporate -----											